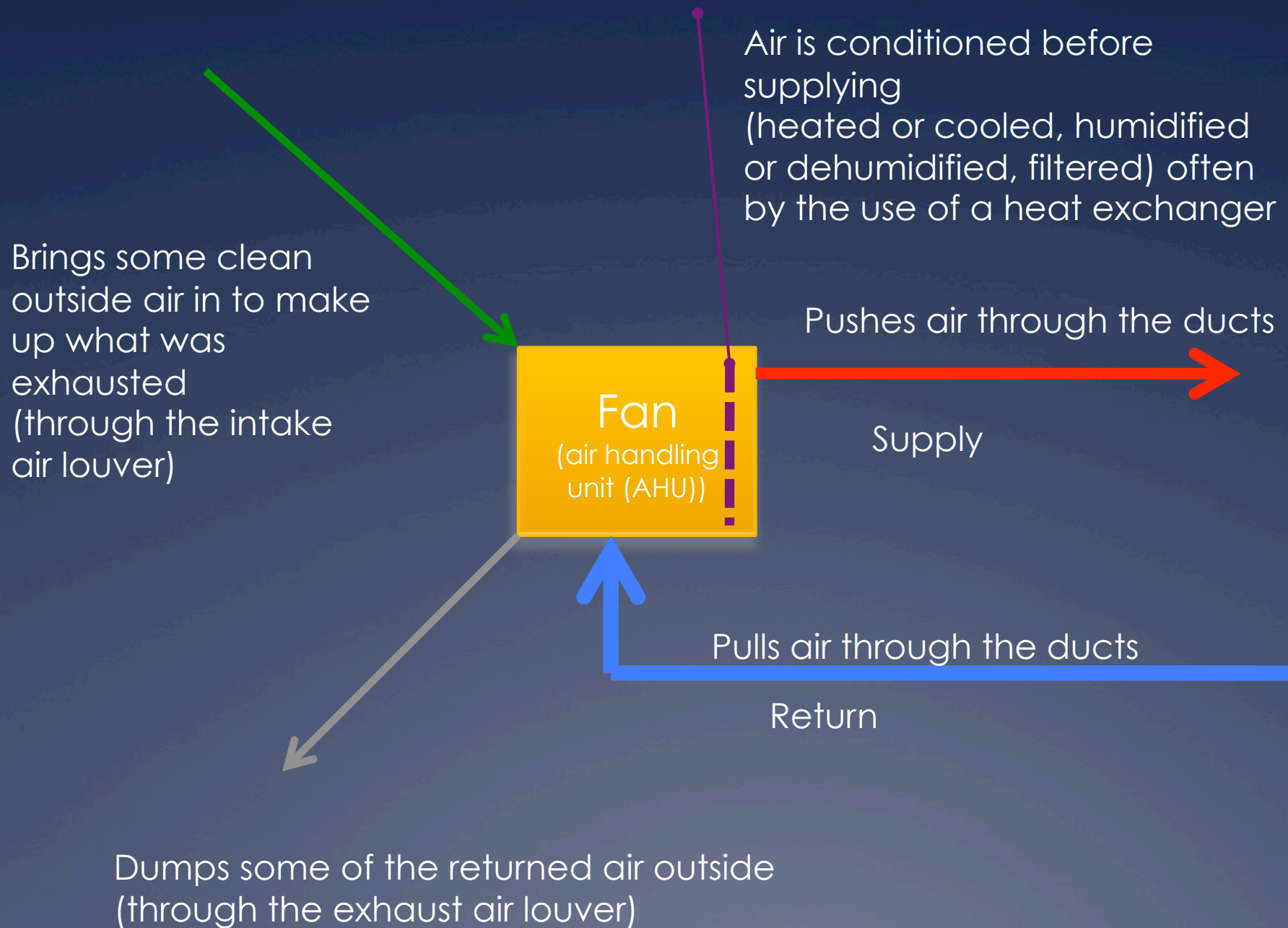


Getting your ducts in a row

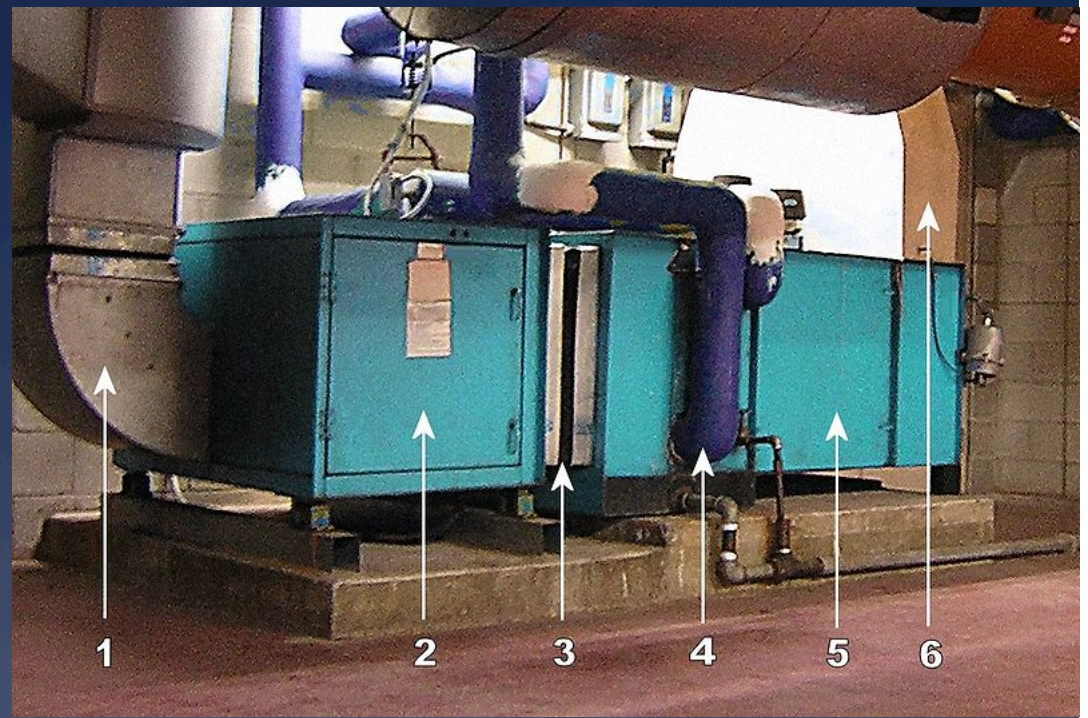
A rough guide to
ductwork layout



Air Handler

Air Handling Unit (AHU) basically it's a fan inside a box,

- usually a really big box, maybe the size of a dorm room,
- the fan blows air across a coil filled with a circulating fluid (water, glycol/water, freon)
- that is supplied at a temperature needed to raise or lower the temperature of the airstream as it departs the AHU.
- Air is returned to the AHU some is exhausted, and replenished with outside air, and then conditioned and supplied

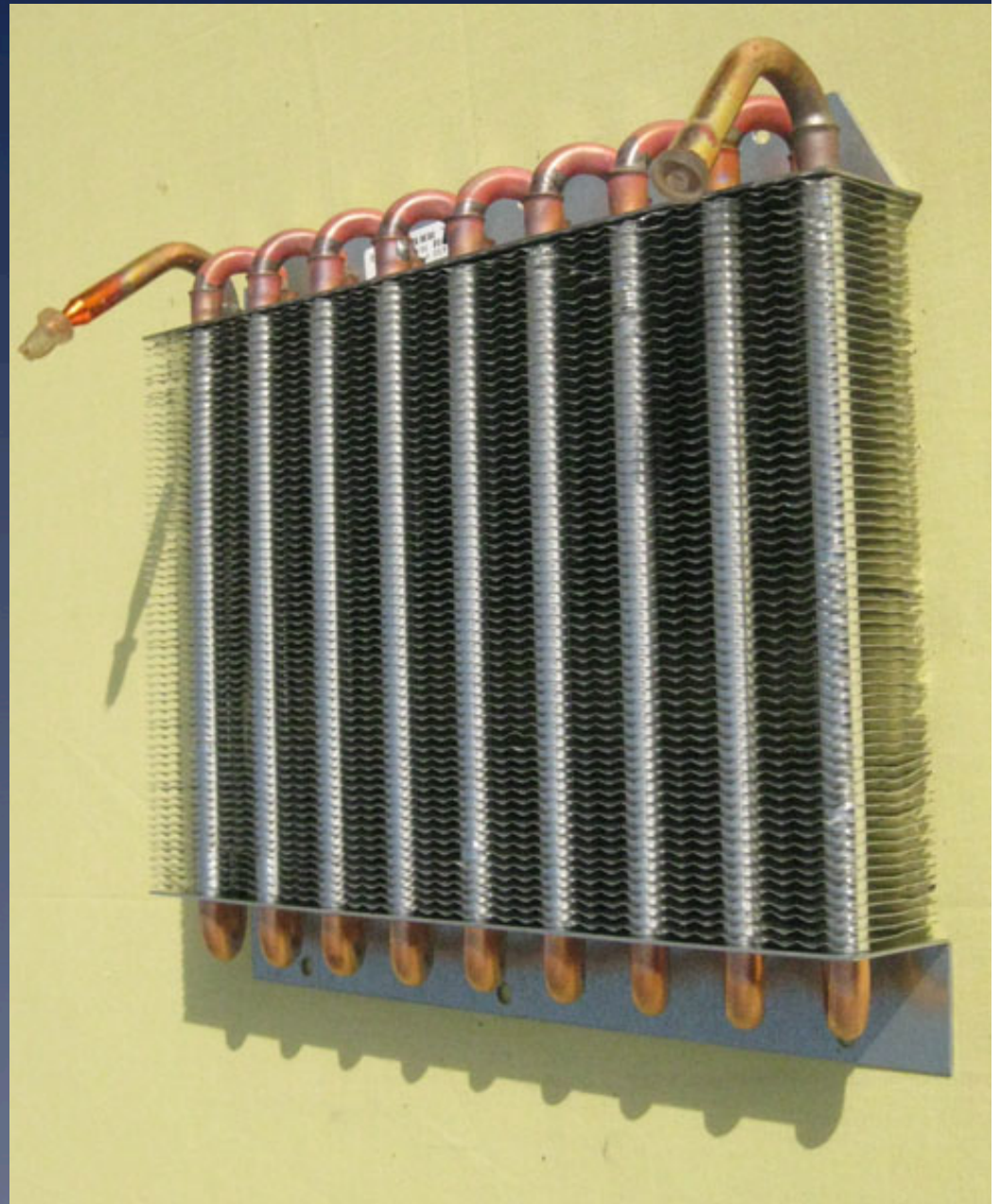


An air handling unit; air flow is from the right to left in this case. Some AHU components shown are:

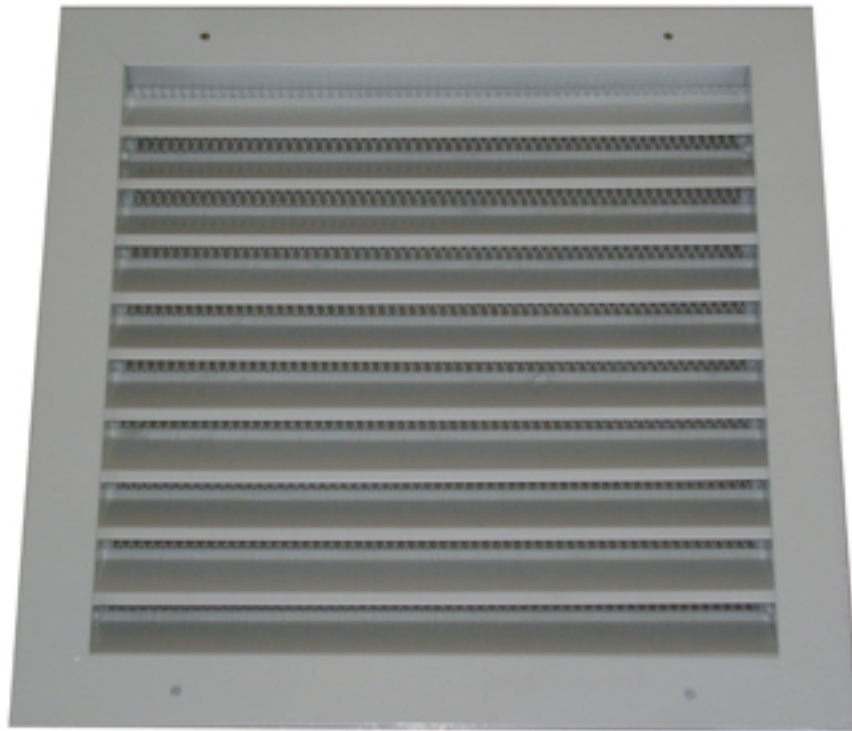
- 1 - Supply duct
- 2 - Fan compartment
- 3 - Vibration isolator ('flex joint')
- 4 - Heating and/or cooling coil
- 5 - Filter compartment
- 6 - Mixed (recirculated + outside) air duct

Heat Exchange Coil

Sits inside the air handler
Like a car radiator
..heated or cooled fluid enters
..(could be water, antifreeze, or freon)
..is circulated through pipes that are embedded in fins
.. Air is pushed over the fins by a fan
.. Which raises or lowers the temp of the air



Motorized damper



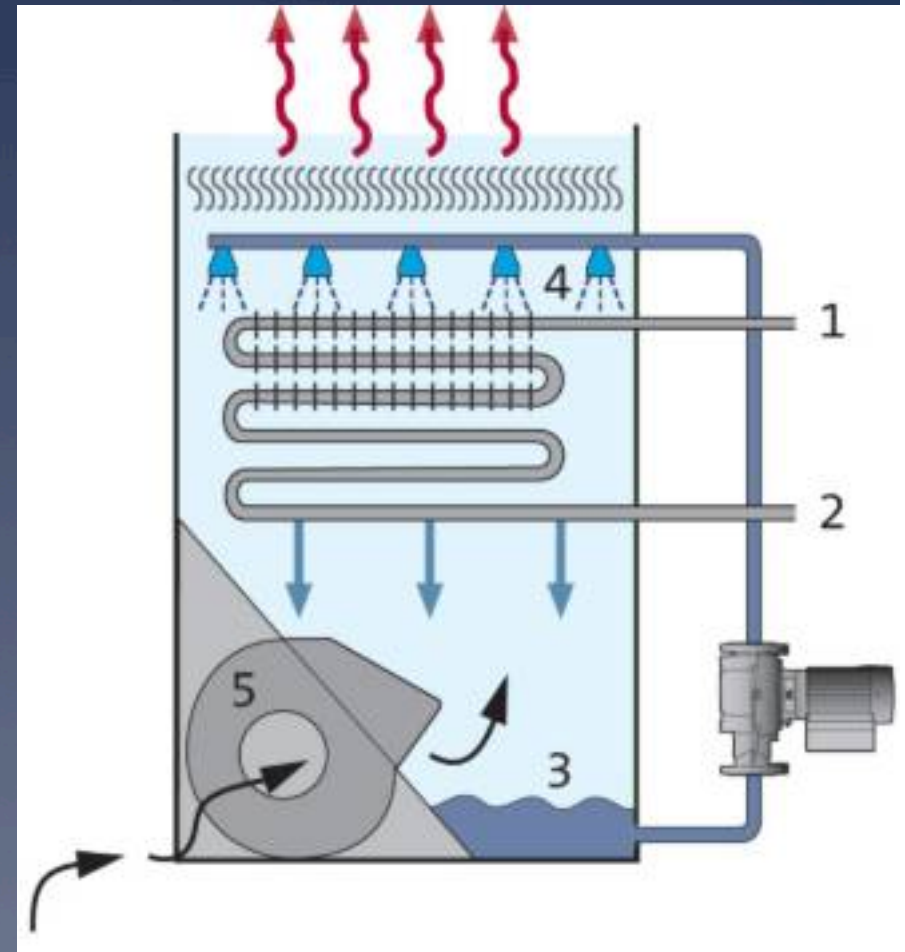
Once you've pushed warm air over a cool coil, you've warmed the water

Congratulations! You've moved heat from the air in the building to the fluid in the coil!

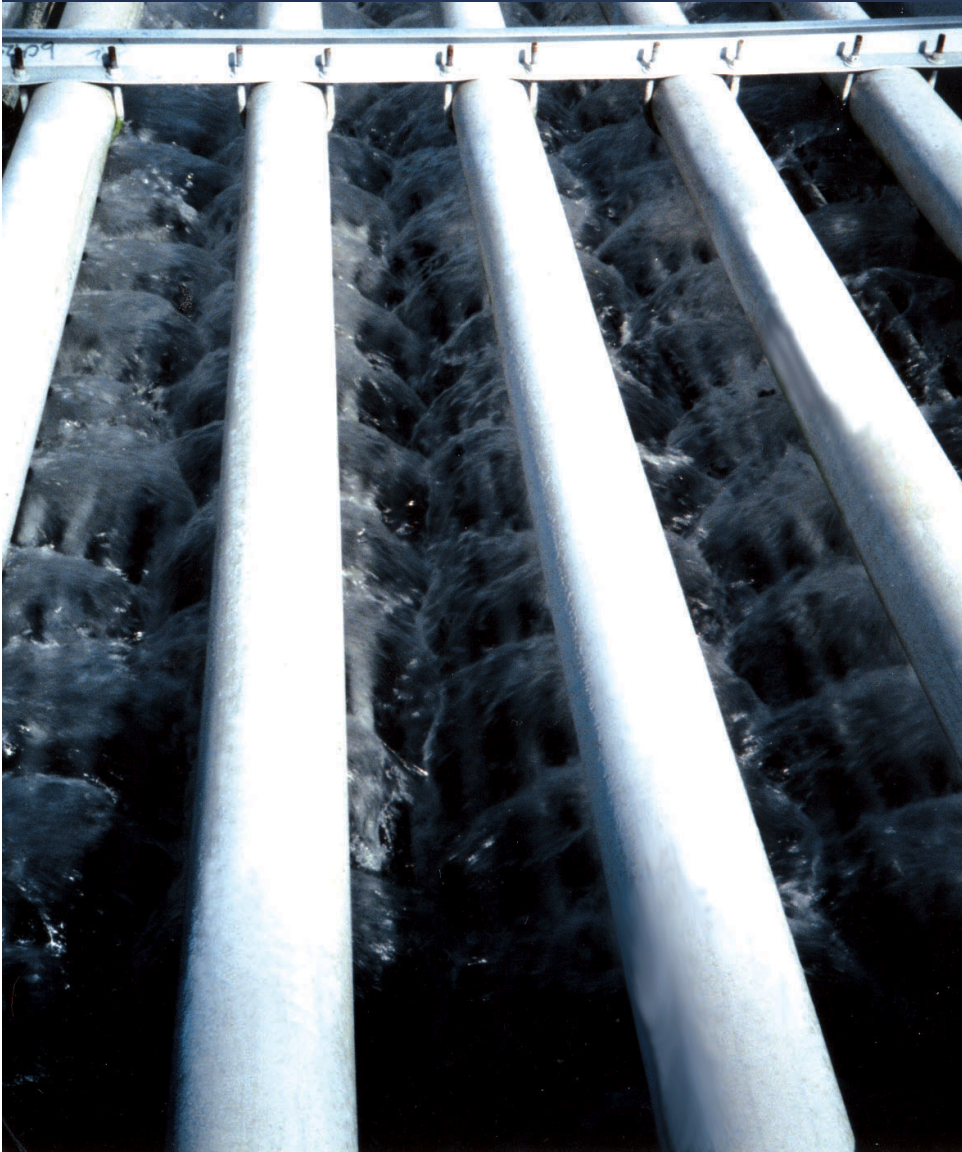
This warms the fluid and now we pump it outside to release heat from it.

This is done with a piece of equipment that sits outside the building, a cooling tower or condensing unit

Watch out for legionella!

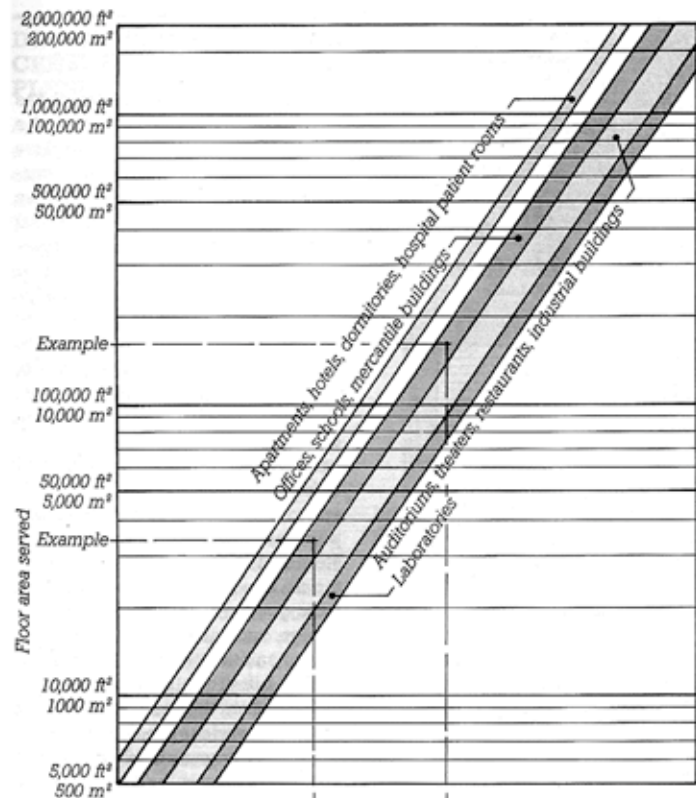


Spray water across the coils, some evaporates taking heat with it



Cooling tower

SIZING SPACES FOR MAJOR HEATING AND COOLING EQUIPMENT



AN EXAMPLE OF THE USE OF THESE CHARTS

The Problem: Rough out the necessary spaces for VAV heating and cooling equipment for a department store with a total net floor area of 150,000 sq ft.

The Solution: Beginning with the chart on this page, we read horizontally from a floor area of 150,000 sq ft to the center of the diagonal band for Mercantile occupancies. (Notice that both the vertical and horizontal scales for this chart are logarithmic; 150,000 lies much closer to 200,000 than to 100,000.)

10 (35)	100 (350)	1000 (3500)	5000 (17,600)	Cooling capacity in tons (Mcal/sec)
100 (10)	1000 (100)	10,000 (1000)	50,000 (5000)	Total space for boiler room and chilled water plant in ft² (m²)
20 (2)	100 (10)	1000 (100)	10,000 (1000)	Space for cooling towers in ft² (m²)

Scale from which to read dimensions of single-packaged units

10'-10"	17'-1"	20'-6"	25'-0"	25'-0"	36'-3"	39'-3"	Typical dimensions of single-packaged units in feet and inches (m)
(3.30)	(5.21)	(6.25)	(7.62)	(7.62)	(11.05)	(11.96)	Length
7'-3"	7'-3"	7'-3"	7'-3"	7'-3"	7'-8"	7'-8"	Width
(2.21)	(2.21)	(2.21)	(2.21)	(2.21)	(2.34)	(2.34)	
4'-11"	4'-11"	4'-11"	4'-11"	4'-11"	7'-9"	7'-9"	Height
(1.50)	(1.50)	(1.50)	(1.50)	(1.50)	(2.36)	(2.36)	

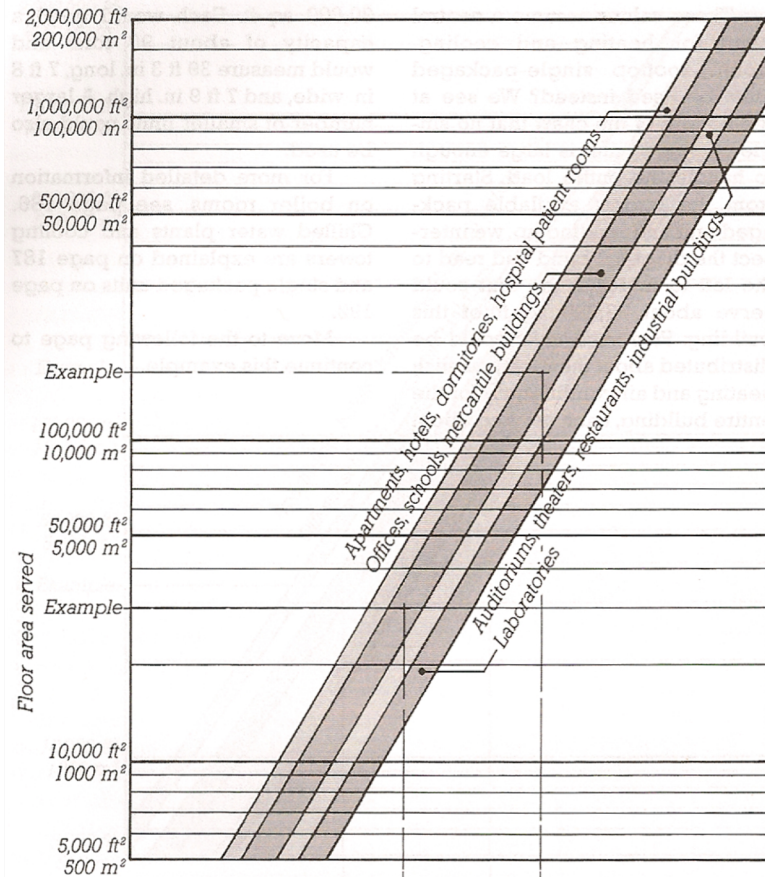
BUY THIS BOOK!

Architects Studio
Companion written by
Edward Allen

This is the floor area you need for boiler/chiller

This is the floor area outside you need for the cooling tower

SIZING SPACES FOR AIR HANDLING



Using the chart on this page, we can determine the approximate sizes of the air handling components of the two choices developed on the preceding pages. The central system would move an air volume of about 200,000 cu ft per minute. This would call for a total cross-sectional area of main supply ducts equal to about 120 sq ft and branch supply ducts of about 200 sq ft total. If the branch supply ducts were 2 ft deep, for example, their aggregate width would be about 100 ft. Similar areas of return ducting would also be needed. Reading from the last three scales.

2000 (0.94)	10,000 (4.7)	100,000 (47.0)	1,000,000 (470)	Cooling air volume in CFM (m^3/sec)
1 (0.09)	10 (0.93)	100 (9.29)	1000 (92.9)	Area of main supply or return ducts in ft^2 (m^2)
2 (0.18)	10 (0.93)	100 (9.29)	1000 (92.9)	Area of branch supply or return ducts in ft^2 (m^2)
300 (27.9)	1000 (92.9)	10,000 (929)		Area of fan rooms in ft^2 (m^2)
10 (0.93)	100 (9.29)	1000 (92.9)		Area of fresh air louvers in ft^2 (m^2)
10 (0.93)	100 (9.29)	1000 (92.9)		Area of exhaust air louvers in ft^2 (m^2)

Reserve enough space

This is how much air you have to move each minute

This is how big the supply air ducts are coming from the machine or shafts

This is how big the return air ducts are coming from the machine or shafts

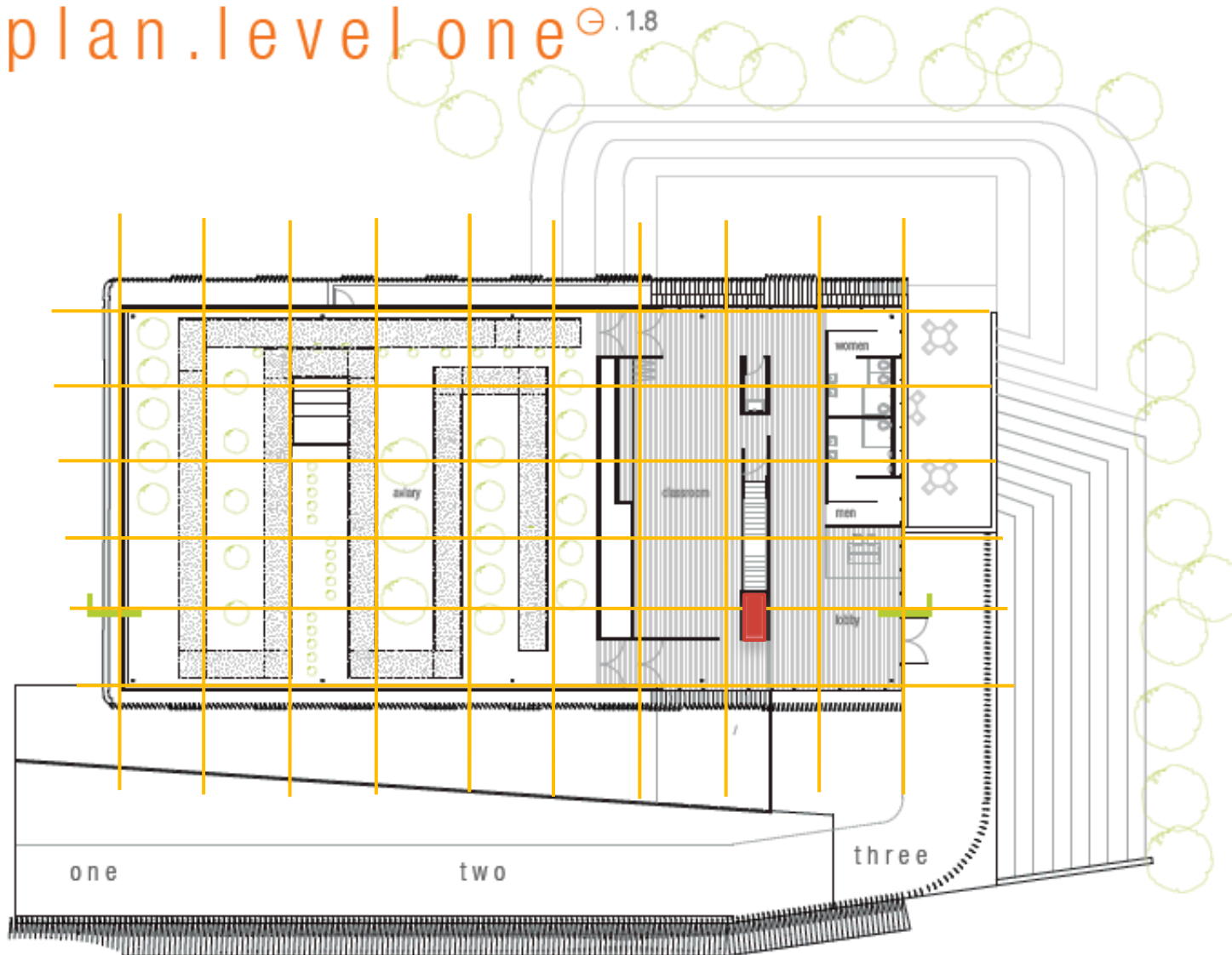
This is how big the branch ducts are from the shaft to the diffuser

This is how big the room has to be to hold the fan

Crude backsizing

floor area served		duct cross section area		duct diameter		1:1 square	1:2 rectangle		1:4 short	1:4 rect long
no of 235 s.f. areas served	furtherst 235 s.f. served from fan									
		28.26	area of	6	inch round	5.316013544	3.758989226	7.51797845	<u>2.658006772</u>	<u>10.6320271</u>
2	470	56.52	area of	8.485	inch round	7.517978452	5.316013544	10.6320271	<u>3.758989226</u>	<u>15.0359569</u>
3	705	84.78	area of	10.39	inch round	9.207605552	6.510760324	13.0215206	<u>4.603802776</u>	<u>18.4152111</u>
4	940	113.04	area of	12	inch round	10.63202709	7.517978452	15.0359569	<u>5.316013544</u>	<u>21.2640542</u>
5	1175	141.3	area of	13.42	inch round	11.88696765	8.405355436	16.8107109	<u>5.943483827</u>	<u>23.7739353</u>
6	1410	169.56	area of	14.7	inch round	13.02152065	9.207605552	18.4152111	<u>6.510760324</u>	<u>26.0430413</u>
7	1645	197.82	area of	15.87	inch round	14.0648498	9.945350673	19.8907013	<u>7.032424902</u>	<u>28.1296996</u>
8	1880	226.08	area of	16.97	inch round	15.0359569	10.63202709	21.2640542	<u>7.517978452</u>	<u>30.0719138</u>
9	2115	254.34	area of	18	inch round	15.94804063	11.27696768	22.5539354	<u>7.974020316</u>	<u>31.8960813</u>
10	2350	282.6	area of	18.97	inch round	16.81071087	11.88696765	23.7739353	<u>8.405355436</u>	<u>33.6214217</u>
11	2585	310.86	area of	19.9	inch round	17.63122231	12.46715685	24.9343137	<u>8.815611153</u>	<u>35.2624446</u>
12	2820	339.12	area of	20.78	inch round	18.4152111	13.02152065	26.0430413	<u>9.207605552</u>	<u>36.8304222</u>
13	3055	367.38	area of	21.63	inch round	19.16715941	13.5532284	27.1064568	<u>9.583579707</u>	<u>38.3343188</u>
14	3290	395.64	area of	22.45	inch round	19.89070135	14.0648498	28.1296996	<u>9.945350673</u>	<u>39.7814027</u>
15	3525	423.9	area of	23.24	inch round	20.58883192	14.55850267	29.1170053	<u>10.29441596</u>	<u>41.1776638</u>

plan.level one[⊖] 1.8

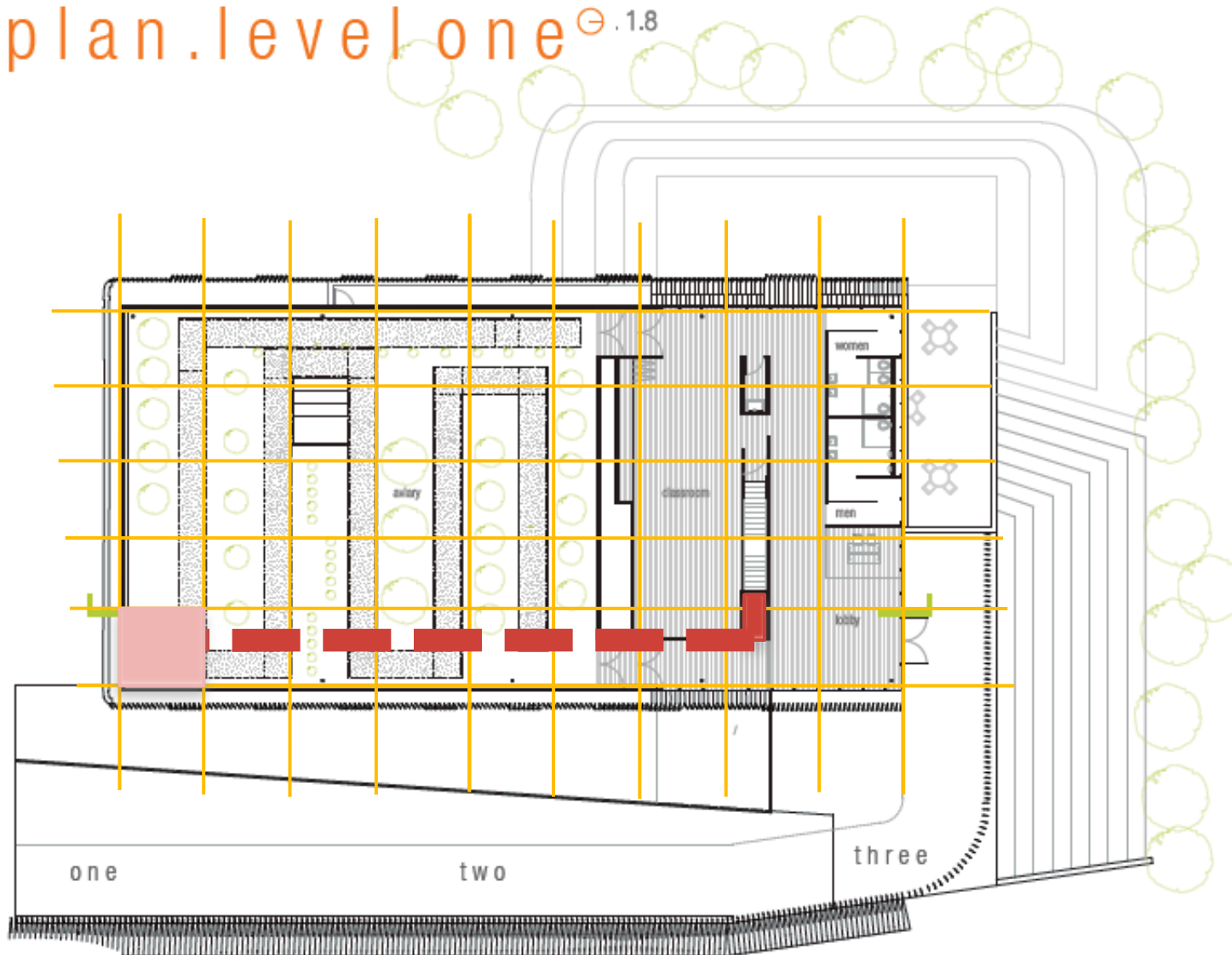


Divide your
plan into
235 s.f.
areas

Identify the
location of
the shaft or
air handler

Count the
number of
areas and
size
according
to the chart

plan.level one[⊖] 1.8



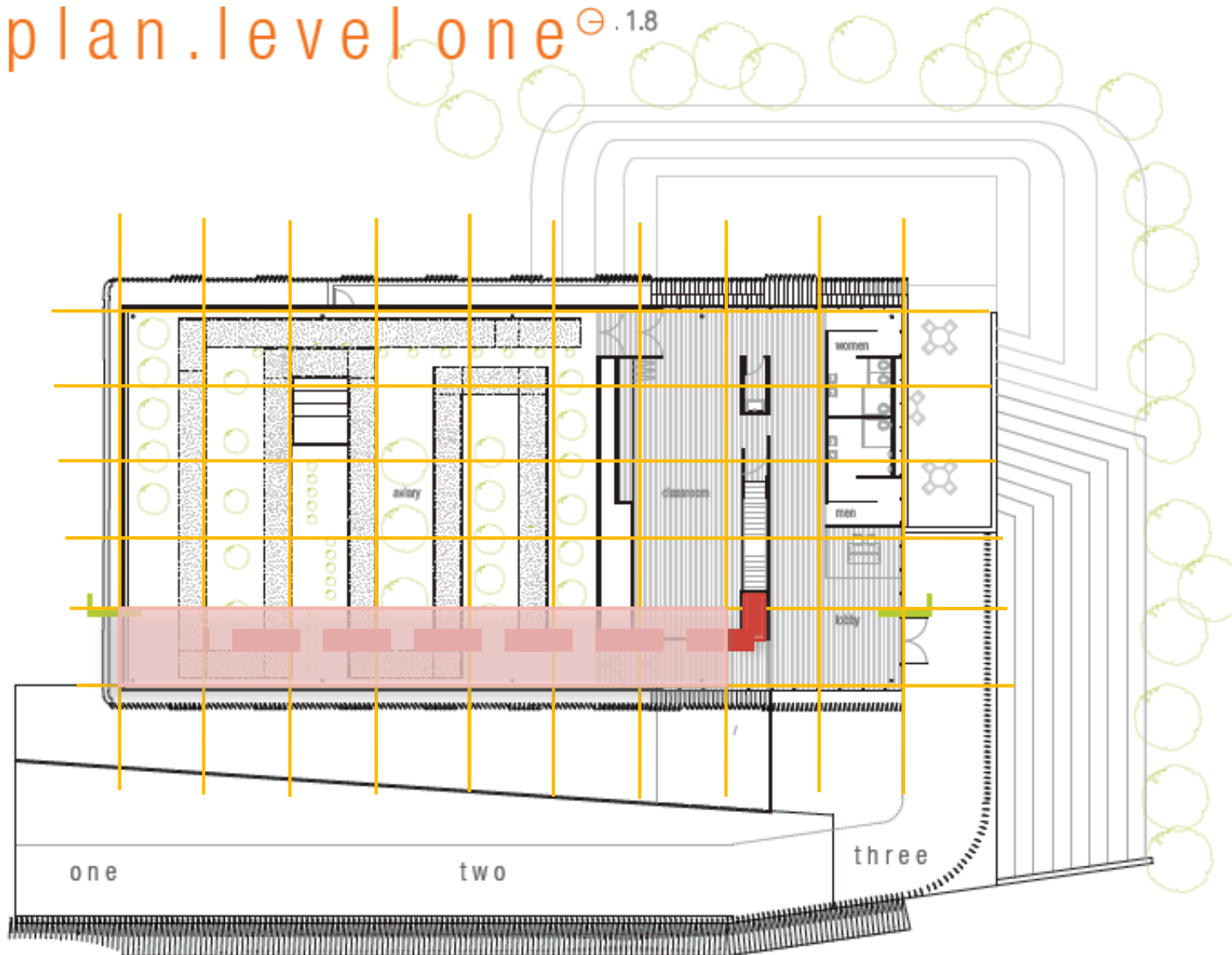
Trace a duct route

The duct at the very end only serves one-235 sf space.

A 6" dia duct serves 235 s.f.

area served		duct cross section area		duct diameter	1:1 square	1:2 rectangle		1:4 short	1:4 rect long
of 235 areas served	furtherst 235 s.f. served from fan	28.26	area of	6 inch round	5.316013544	3.758989226	7.51797845	2.658006772	10.6320271
3	430	56.53	area of	8.485 inch round	7.517978452	5.316013544	10.6320271	3.758989226	15.0359569
4	940	113.04	area of	12 inch round	10.63202709	7.517978452	15.0359569	5.316013544	21.2640542
5	1175	141.3	area of	13.42 inch round	11.88696765	8.405355436	16.8107109	5.943483827	23.7739353
6	1410	169.56	area of	14.7 inch round	13.02152065	9.207605552	18.4152111	6.510760324	26.0430413
7	1645	197.82	area of	15.87 inch round	14.0648498	9.945350673	19.8907013	7.032424902	28.1296996
8	1880	226.08	area of	16.97 inch round	15.0359569	10.63202709	21.2640542	7.517978452	30.0719138
9	2115	254.34	area of	18 inch round	15.94804063	11.27696768	22.5539354	7.974020316	31.8960813
10	2350	282.6	area of	18.97 inch round	16.81071087	11.88696765	23.7739353	8.405355436	33.6214217
11	2585	310.86	area of	19.9 inch round	17.63122231	12.46715685	24.9343137	8.815611153	35.2624446
12	2820	339.12	area of	20.78 inch round	18.4152111	13.02152065	26.0430413	9.207605552	36.8304222
13	3055	367.38	area of	21.63 inch round	19.16715941	13.5532284	27.1064568	9.583579707	38.3343188
14	3290	395.64	area of	22.45 inch round	19.89070135	14.0648498	28.1296996	9.945350673	39.7814027
15	3525	423.9	area of	23.24 inch round	20.58883192	14.55850267	29.1170053	10.29441596	41.1776638

plan.level one[⊖].1.8

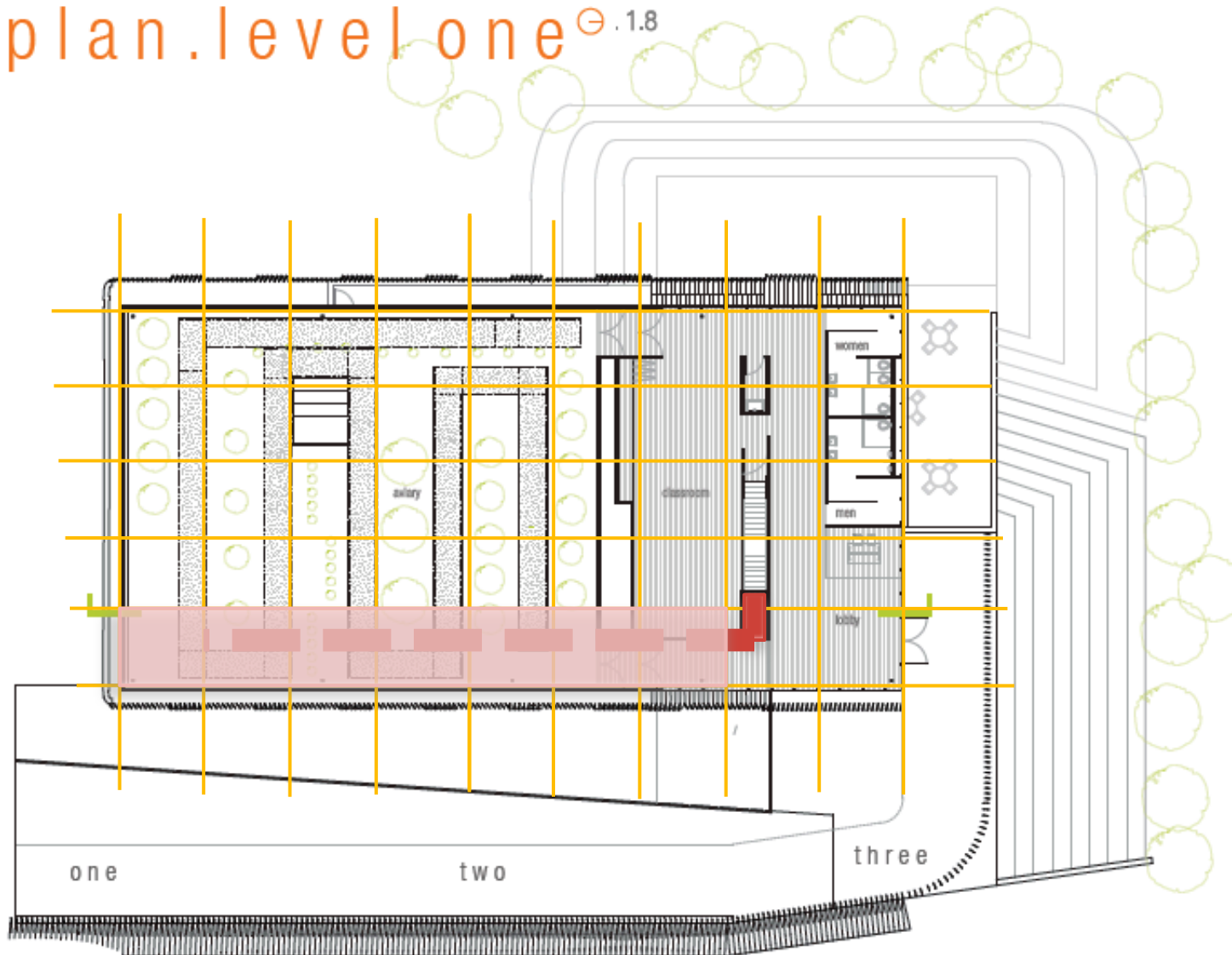


But this main duct coming from the shaft, serves 8-235 s.f. areas so...

To serve 8-235 s.f. spaces you
need a 17" round duct

floor area served		duct cross section area		duct diameter	1:1 square	1:2 rectangle			1:4 short	1:4 rect long
no of 235 s.f. areas served	furtherst 235 s.f. served from fan									
		28.26	area of	6 inch round	5.316013544	3.758989226	7.51797845	2.658006772	10.6320271	
2	470	56.52	area of	8.485 inch round	7.517978452	5.316013544	10.6320271	3.758989226	15.0359569	
3	705	84.78	area of	10.39 inch round	9.207605552	6.510760324	13.0215206	4.603802776	18.4152111	
4	940	113.04	area of	12 inch round	10.63202709	7.517978452	15.0359569	5.316013544	21.2640542	
5	1175	141.3	area of	13.42 inch round	11.88696765	8.405355436	16.8107109	5.943483827	23.7739353	
6	1410	169.56	area of	14.7 inch round	13.02152065	9.207605552	18.4152111	6.510760324	26.0430413	
7	1645	197.82	area of	15.87 inch round	14.0848498	9.943338873	19.8987813	7.032424902	28.1238330	
8	1880	226.08	area of	16.97 inch round	15.0359569	10.63202709	21.2640542	7.517978452	30.0719138	
9	2115	254.34	area of	18 inch round	15.8883192	11.27686768	22.5538354	7.874038316	31.8868813	
10	2350	282.6	area of	18.97 inch round	16.81071087	11.88696765	23.7739353	8.405355436	33.6214217	
11	2585	310.86	area of	19.9 inch round	17.63122231	12.46715685	24.9343137	8.815611153	35.2624446	
12	2820	339.12	area of	20.78 inch round	18.4152111	13.02152065	26.0430413	9.207605552	36.8304222	
13	3055	367.38	area of	21.63 inch round	19.16715941	13.5532284	27.1064568	9.583579707	38.3343188	
14	3290	395.64	area of	22.45 inch round	19.89070135	14.0648498	28.1296996	9.945350673	39.7814027	
15	3525	423.9	area of	23.24 inch round	20.58883192	14.55850267	29.1170053	10.29441596	41.1776638	

plan.level one[⊖] 1.8



This floor of the building has 45-235 s.f. areas

If that single shaft served all 45 it would need to be....

To serve 45 of those 235 s.f. spaces, you need a shaft that's 40" in diameter

floor area served		duct cross section area		duct diameter	1:1 square	1:2 rectangle		1:4 short	1:4 rect long
45	10575	1271.7	area of	40.25 inch round	35.66090296	25.21606631	50.4321326	17.83045148	71.321805
46	10810	1288.86	area of	40.60 inch round	36.05105805	25.40470522	50.8094102	18.02747002	72.100016
47	11045	1328.22	area of	41.13 inch round	36.44475271	25.77033178	51.5406636	18.22237635	72.8895054

...and you need a second one for return air!

Flattening ducts 1:1, 1:2, 1:4

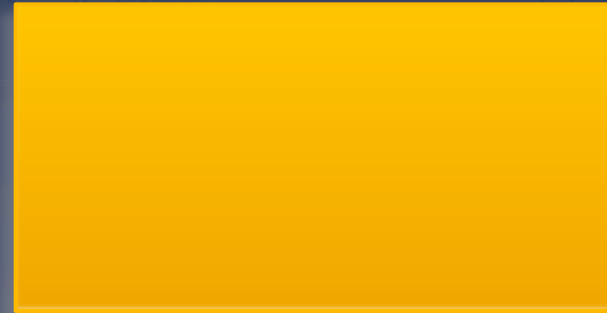
40" dia



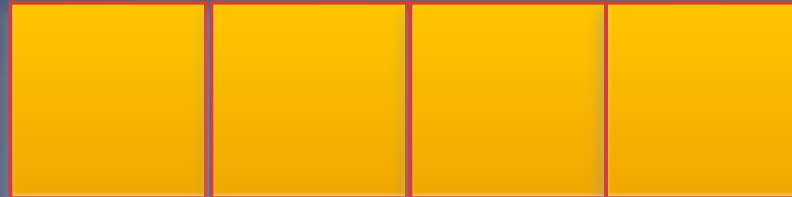
36"x36"



25"x50"



18"x71"

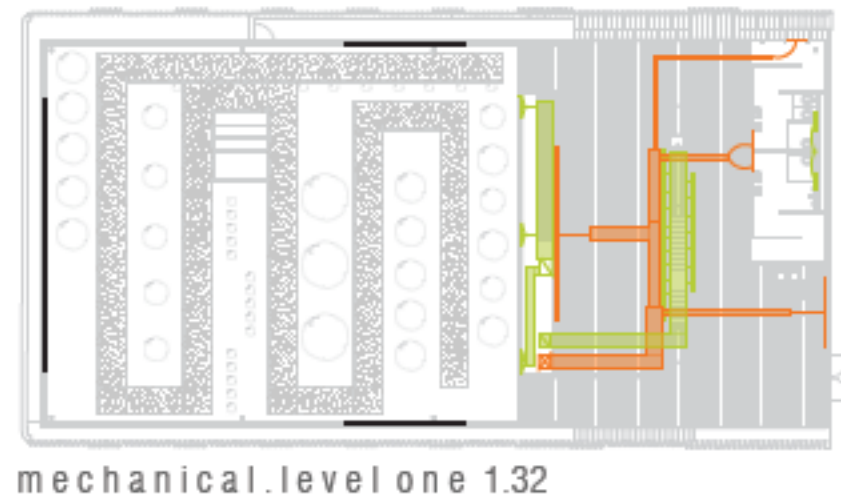
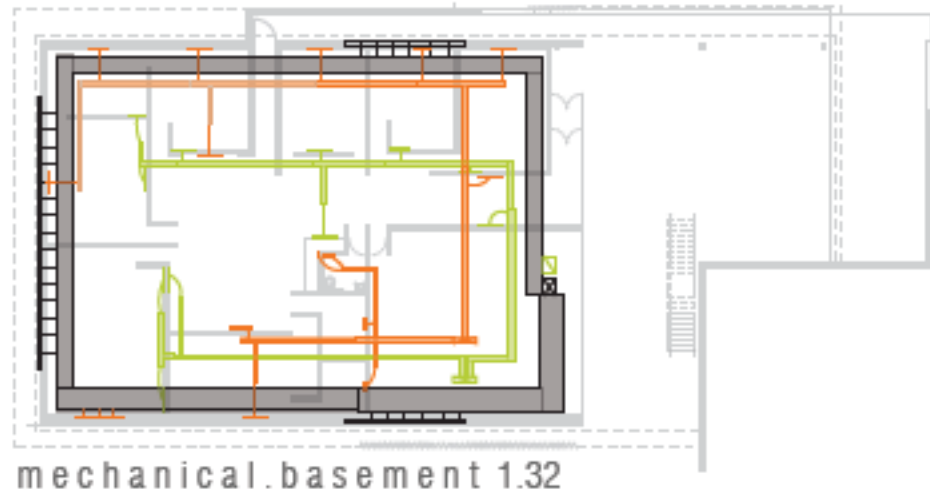


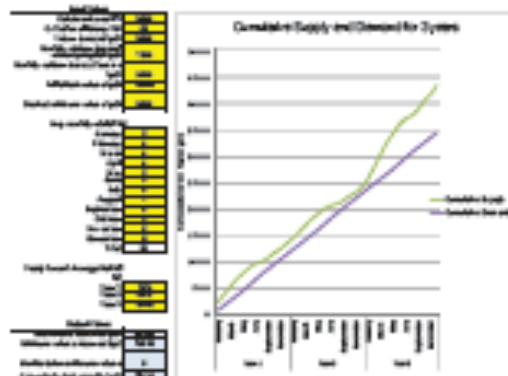
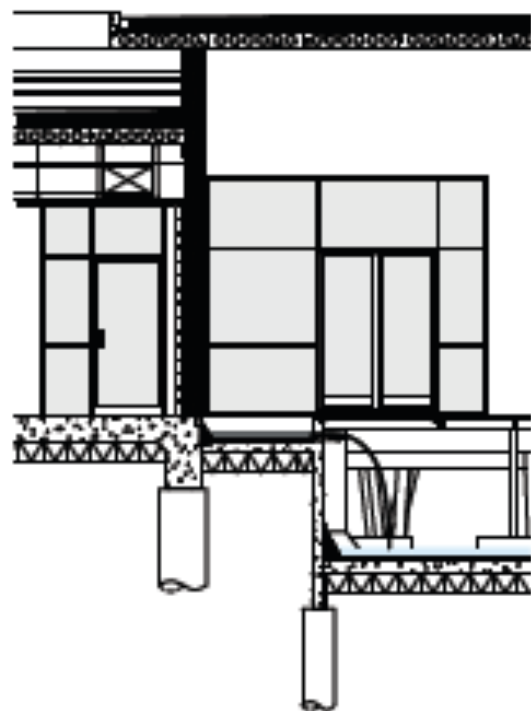
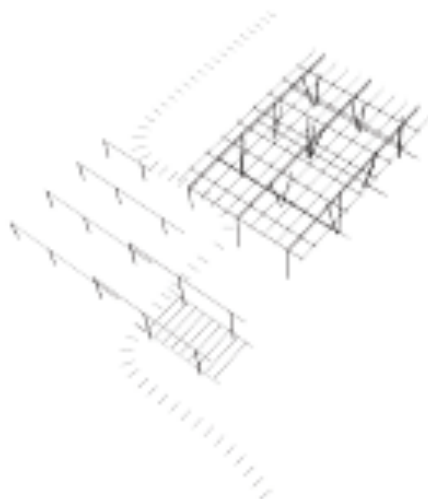
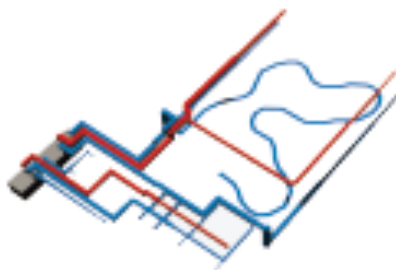
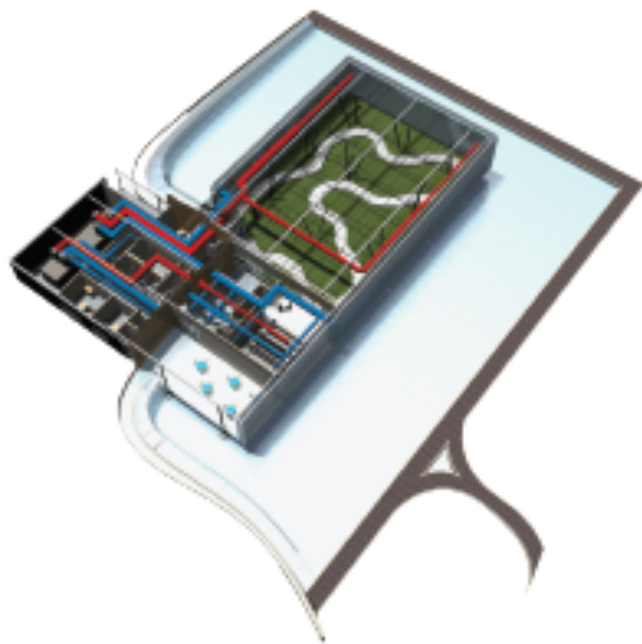
Route Supply and Return

Supply to perimeter...
the source or most
losses and gains

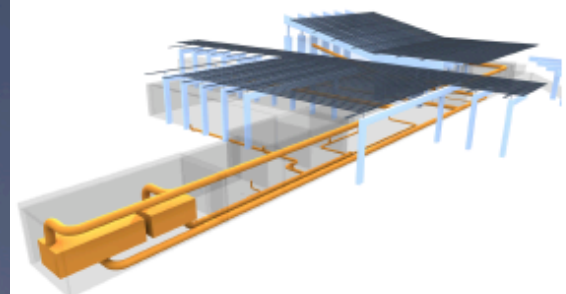
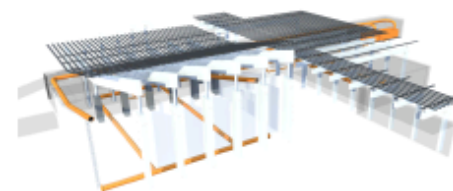
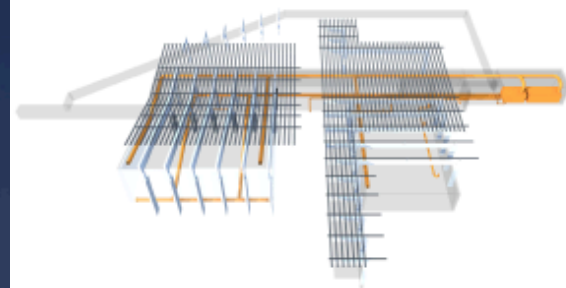
Return from interior

No returns from toilets...
exhaust those spaces!



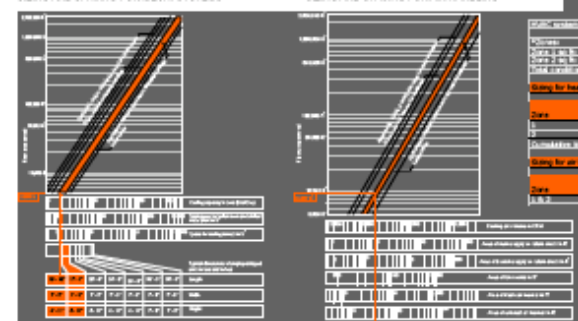


HVAC SYSTEMS



SIZING AND SPACING FOR MECH. SYSTEMS

SIZING AND SPACING FOR AIR HANDLING



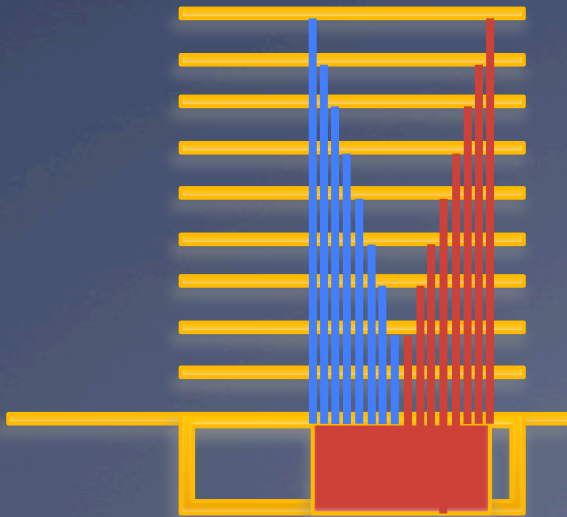
Is mostly about providing ventilation
...and cooling

...with big...noisy...machines

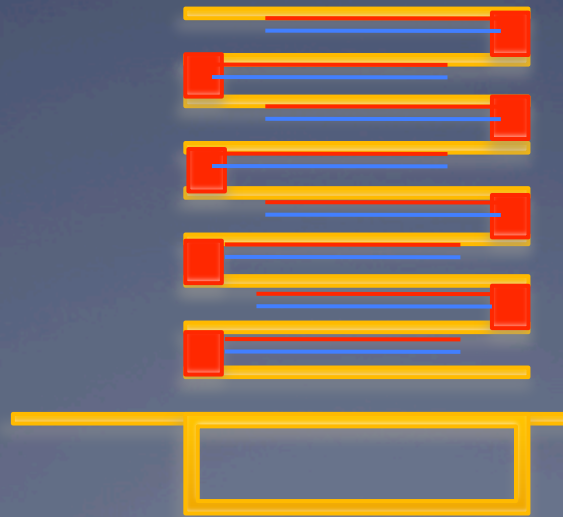
Mechanical Planning

You can choose to Centralize or Decentralize the
air handling machinery in the building

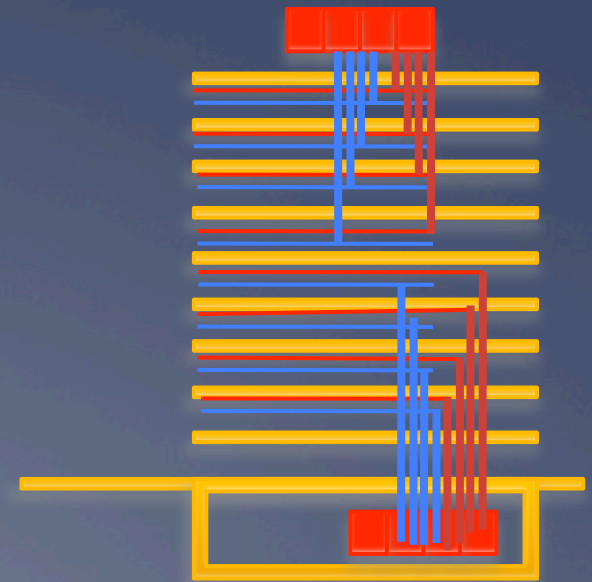
Centralized:
Big vert shafts



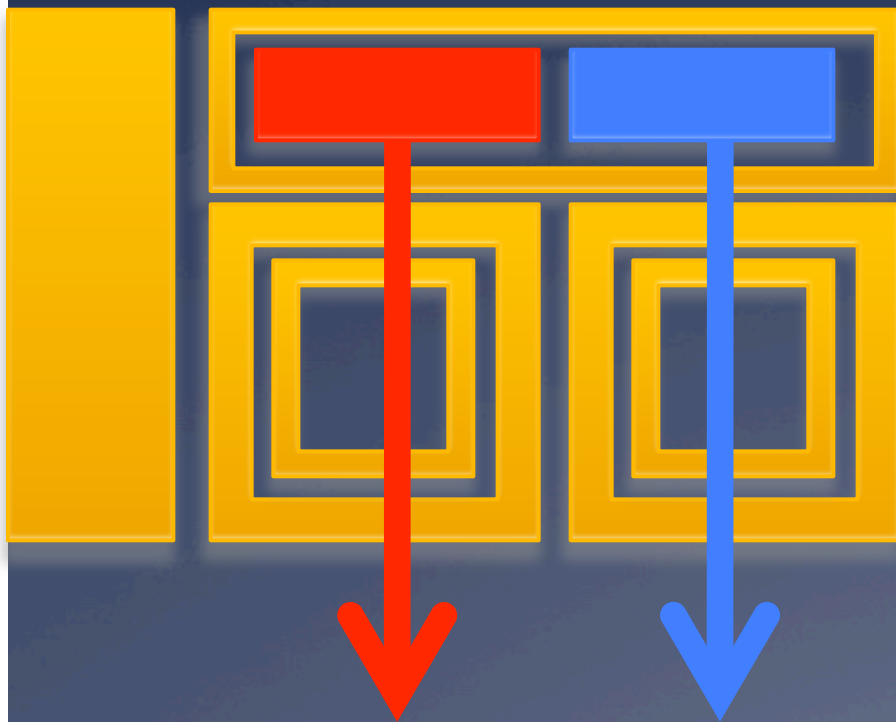
Decentralized:
Mech rooms
each floor



Hybrid



If Shafts...plan for trunks



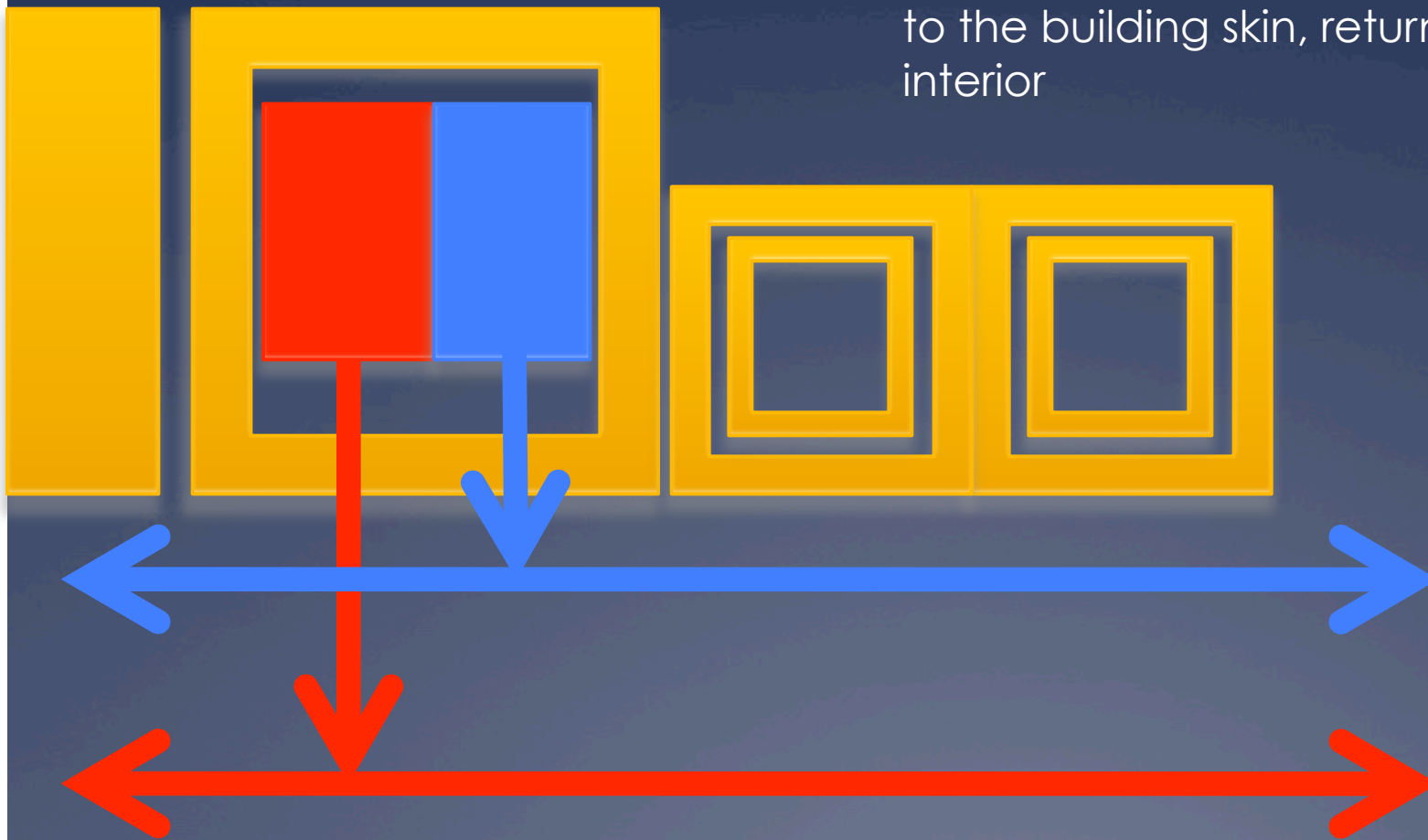
Trunk ducts are the main ducts that emerge from the shafts

Since they serve large areas of floorspace, they contain lots of air and are bigger than distribution ducts

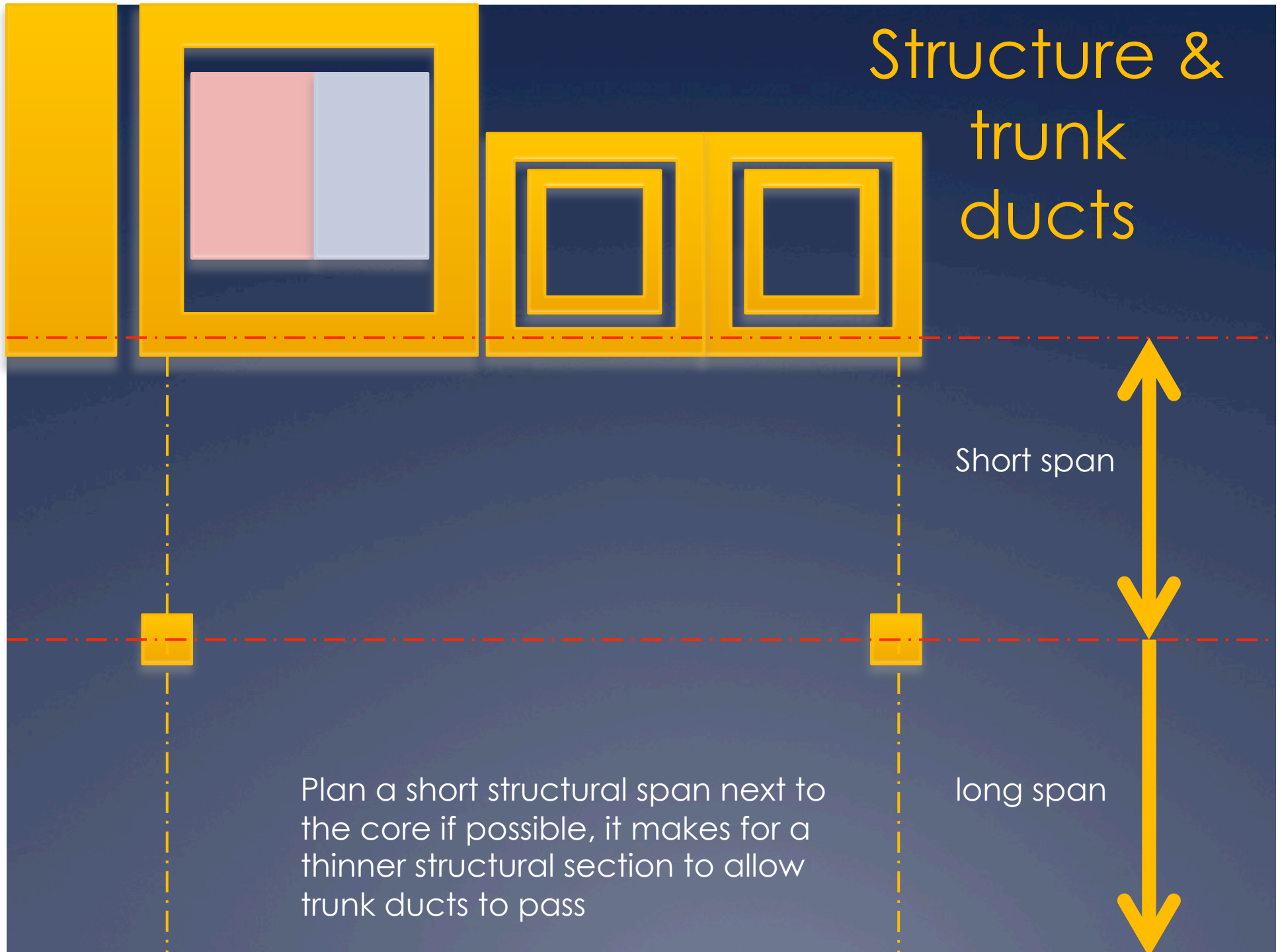
Don't trap shafts behind elevators and stairs

If Shafts...plan for trunks

Plan return ducts to run inboard of supply...supply has to be delivered to the building skin, returns can be interior



Structure & trunk ducts















KRUEGER
FAN UNIT

Model No.	Size	Capacity	Power	Weight
Model No.	Size	Capacity	Power	Weight
Model No.	Size	Capacity	Power	Weight
Model No.	Size	Capacity	Power	Weight

WARNING: DO NOT OPERATE UNIT WITHOUT GUARDRAIL COVER INSTALLED.

DO NOT OPERATE UNIT WITHOUT GUARDRAIL COVER INSTALLED.

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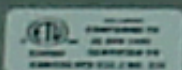
DO NOT OPERATE UNIT WITHOUT GUARDRAIL COVER INSTALLED.

DO NOT OPERATE UNIT WITHOUT GUARDRAIL COVER INSTALLED.

DO NOT OPERATE UNIT WITHOUT GUARDRAIL COVER INSTALLED.

DO NOT OPERATE UNIT WITHOUT GUARDRAIL COVER INSTALLED.

DO NOT OPERATE UNIT WITHOUT GUARDRAIL COVER INSTALLED.



CAUTION:
ELECTRIC SHOCK HAZARD.
1. DISCONNECT POWER BEFORE SERVICING UNIT.
2. DO NOT OPERATE FAN UNIT WITHOUT GUARDRAIL COVER INSTALLED.

ATTENTION:
UNITE ÉLECTRIQUE TRÈS DANGEREUSE.
1. DÉCONNECTER LE COURANT ÉLECTRIQUE AVANT DE RÉPARER L'UNITÉ.
2. NE PAS OPERER L'UNITÉ SANS QUE LE GARDE-PROTECTOR NE SOIT INSTALLÉ.

KRUEGER
AIR FLOW

Model No. 0443958B0200

Capacity: 1000 CFM

Power: 1/2 HP

Weight: 100 lbs

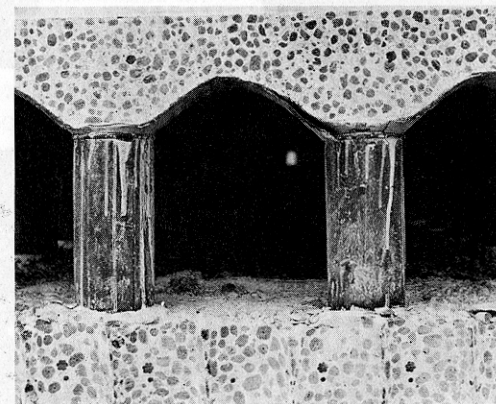
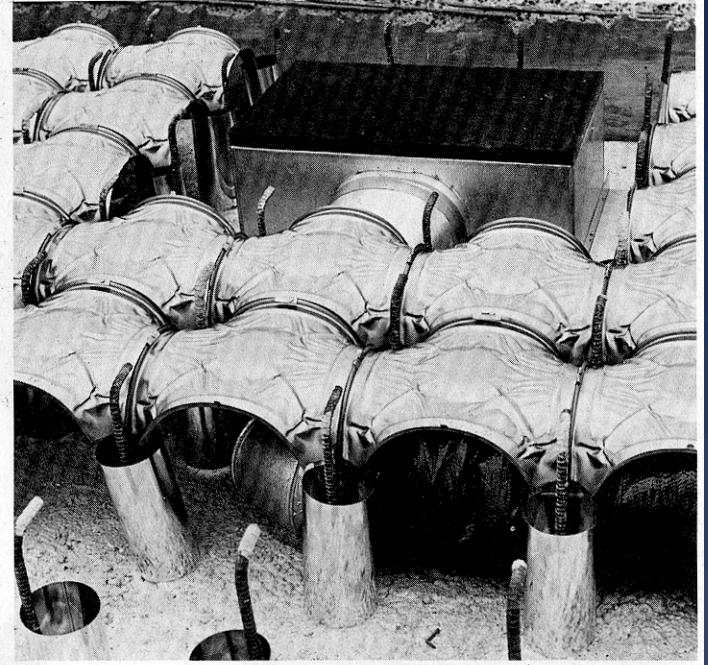
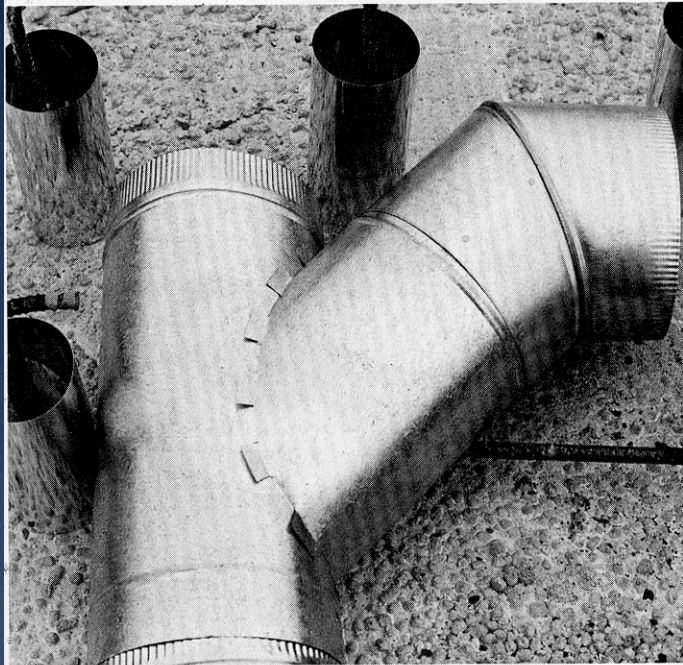
UP

#4

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Where
else
do
ducts
go?



Hollow URBS floors enable ducts to extend in two directions. Ducts are laid on precast concrete bottom slab, arched forms are installed atop stub columns, and top slab is cast on them.



A spatial problem...



To keep the column from punching through the slab, shear heads are usually poured below the slab at the column head.

Corbu said no, the piloti must meet the slab in a pure way.



The engineers proposed casting the shear heads **above** the slab.

Usually shear heads never go above the slab because ...
people would trip on them!



But Corbu's clarity of vision about the piloti and slab was also challenging the mechanical engineers....

He would accept **no ductwork** visible in the space!

Problem + Problem = solution!



The structural and mechanical engineers were in different firms, not in direct communication, they could only see their own problem...Corbu!

Sert's architects **combined** both problems and found the solution!

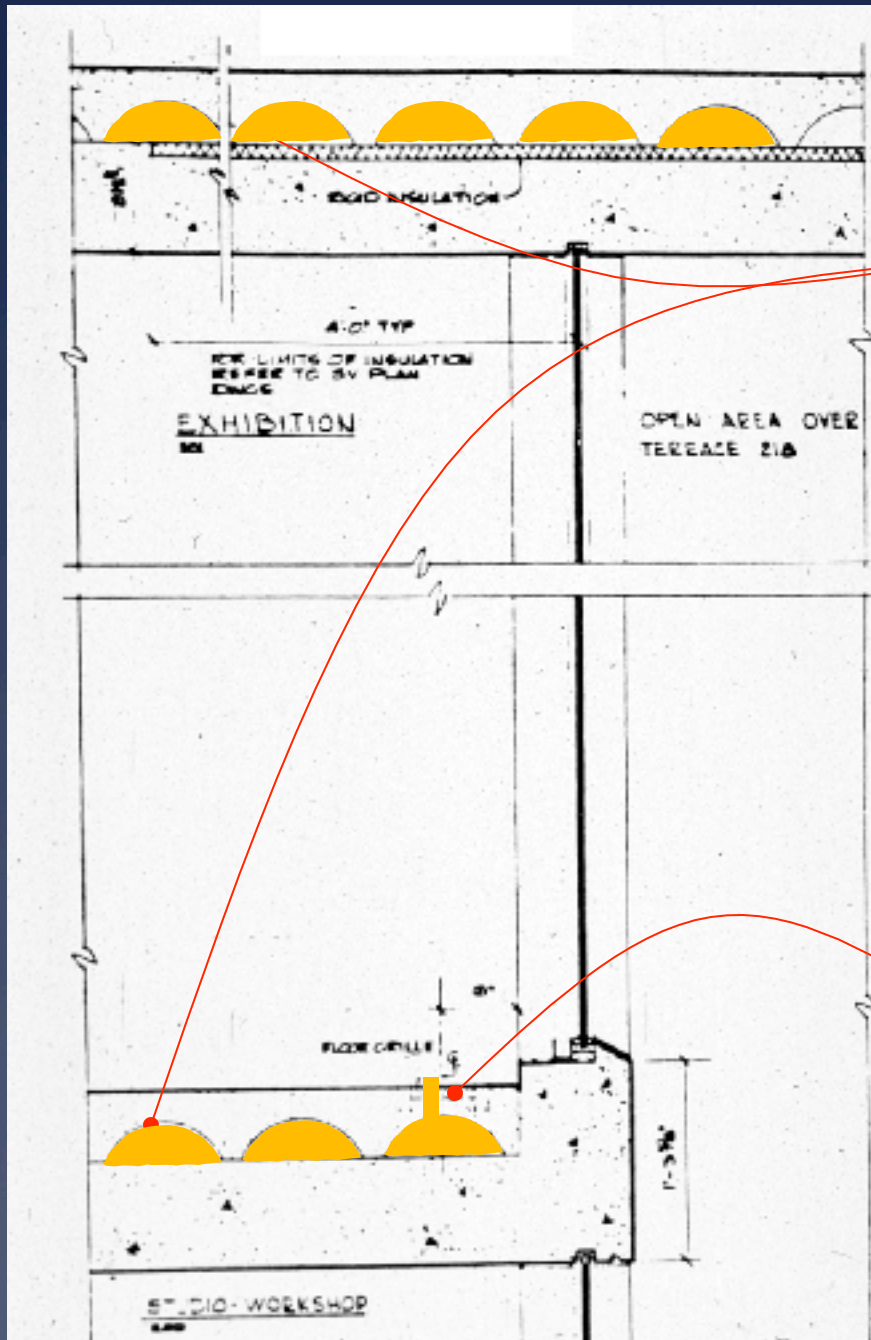
Air filled floors

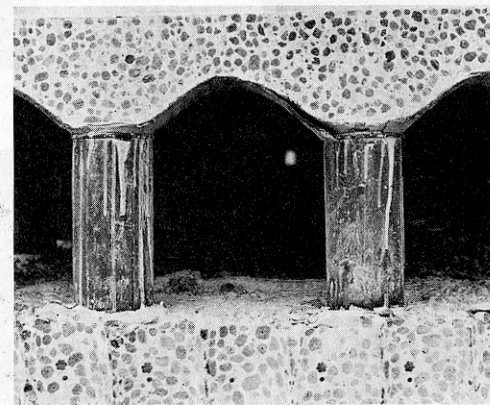
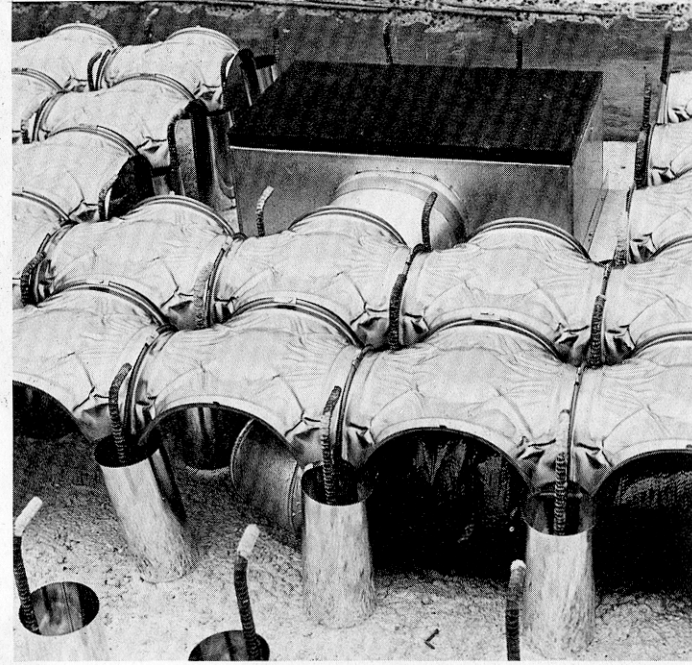
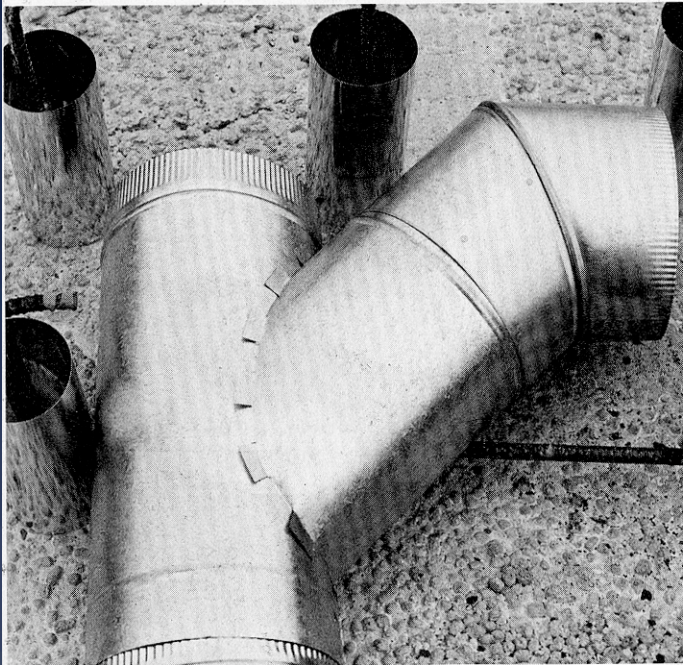
- Supply air would be carried through a network of small voids beneath a floor slab poured **on top** of the structural slab!

This **Air Floor** would cover up the shear heads so no tripping, no projections below the slab, no ducts...everybody's concerns are addressed.

- The Air Floor product was '+' shaped plastic vaults set on the floor slab and connected to supply air ducts in the walls.

Where supply air was needed for in the room distribution, a slot was cut through the topping into the Air Floor to release supply air.



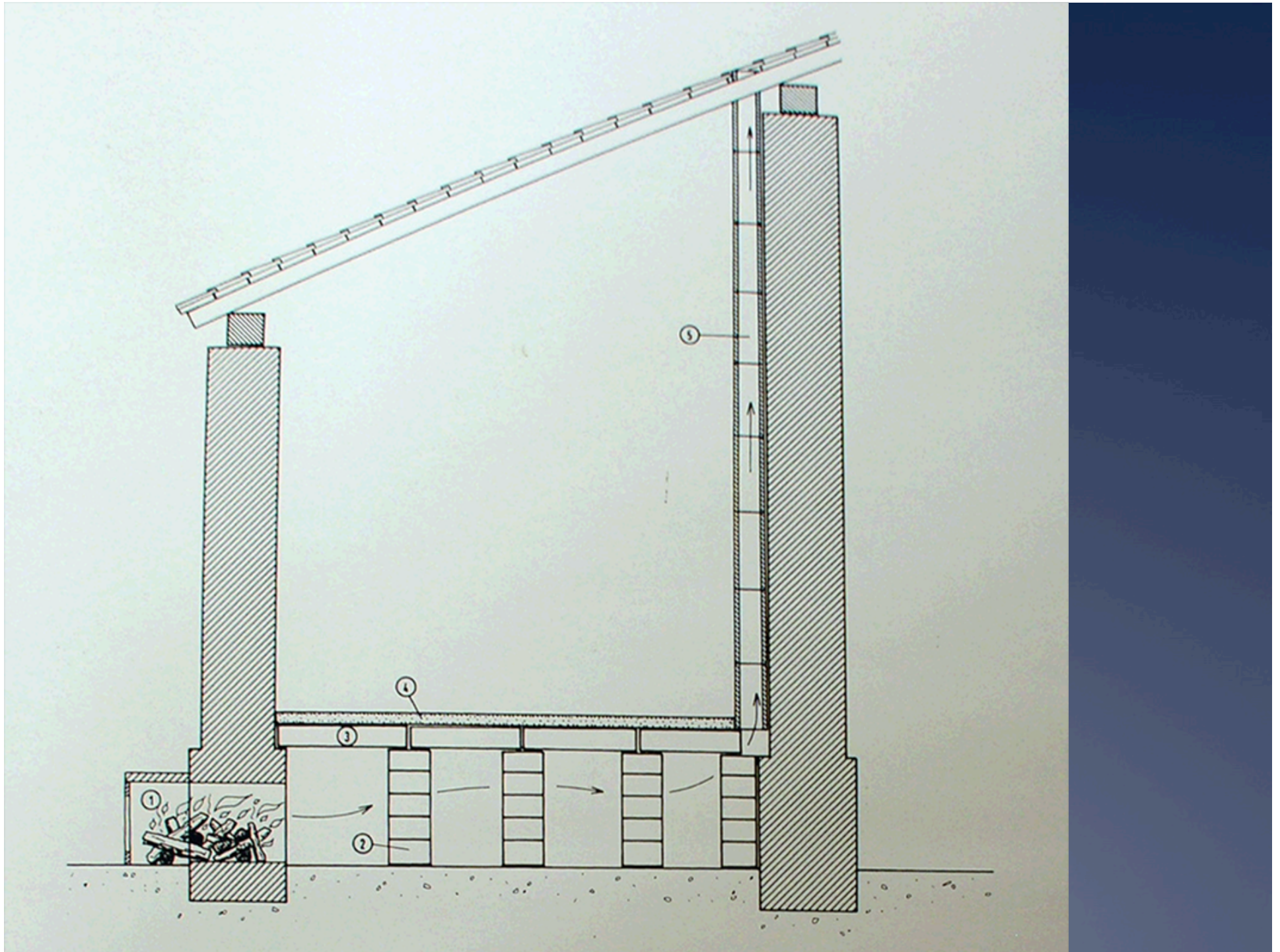


Hollow URBS floors enable ducts to extend in two directions. Ducts are laid on precast concrete bottom slab, arched forms are installed atop stub columns, and top slab is cast on them.

Floor ducts...a roman idea...



Roman builders would often route the smoke from the chimney through a labyrinth path *under* the floors, thus heating the floors.



Underfloor ducting endures

Mellon Center for British Art, Louis Kahn

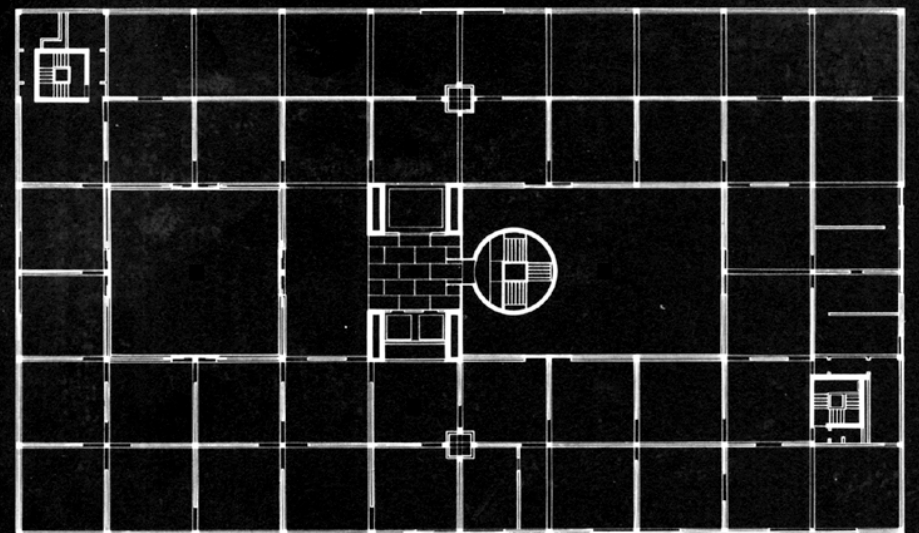
- * See the smoke stains?

- * Hypocaust!

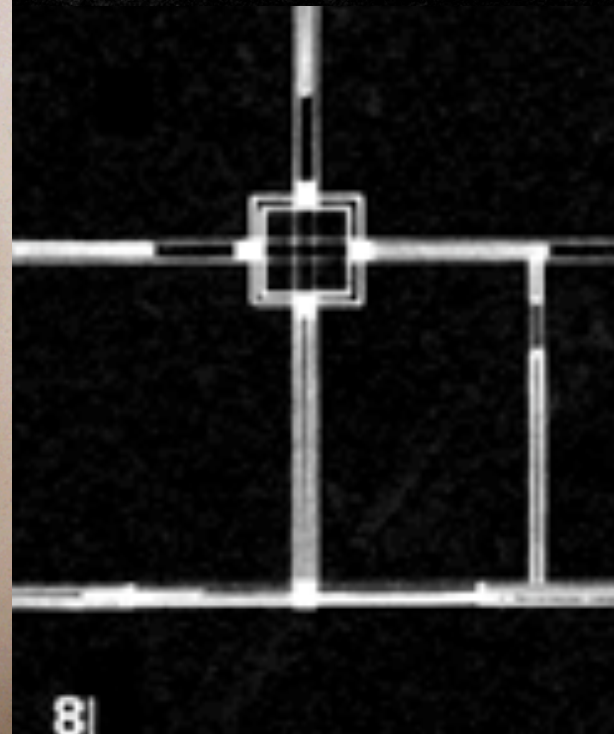
- * ...covered by Zumthor in Chur



No room for a chase? Part the column!



Fourth floor plan M 2 4 8
10 20F



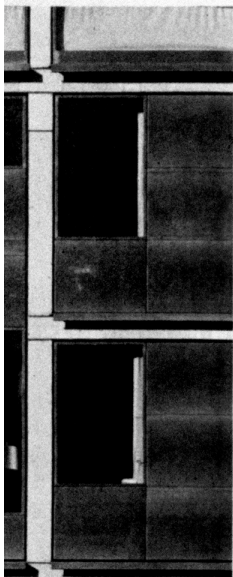




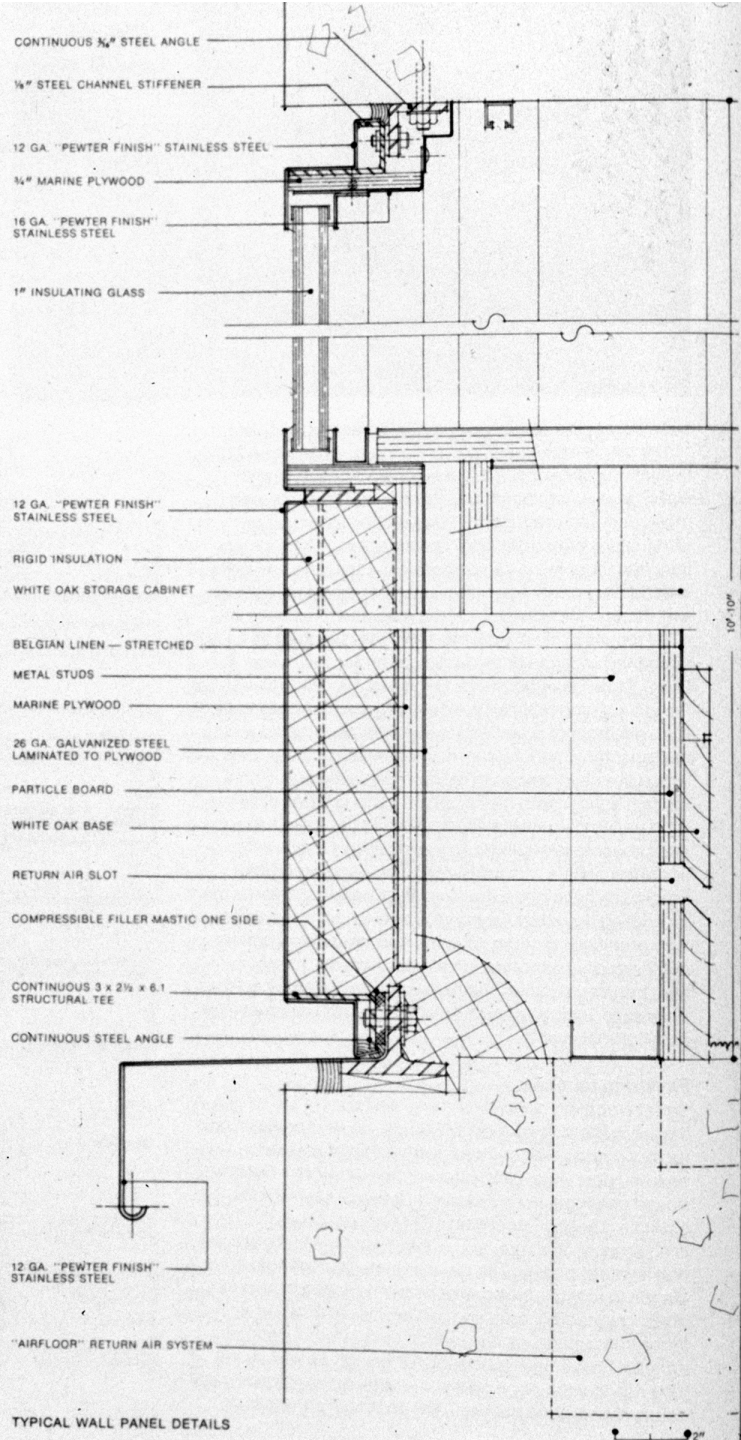
Supply High



Return low

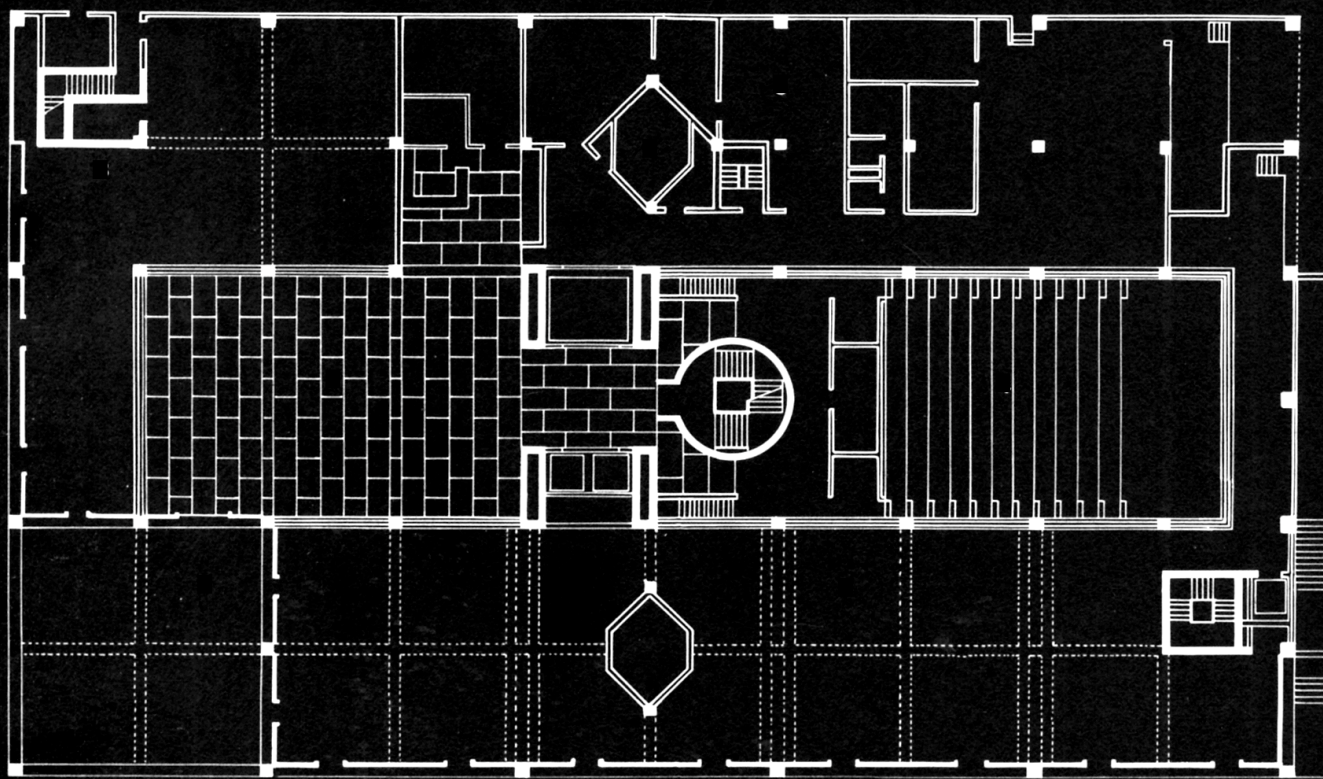


on to expose the hollowness of
illustrated by details at drip
se of building (below). Panels
ed by Trio Industries.



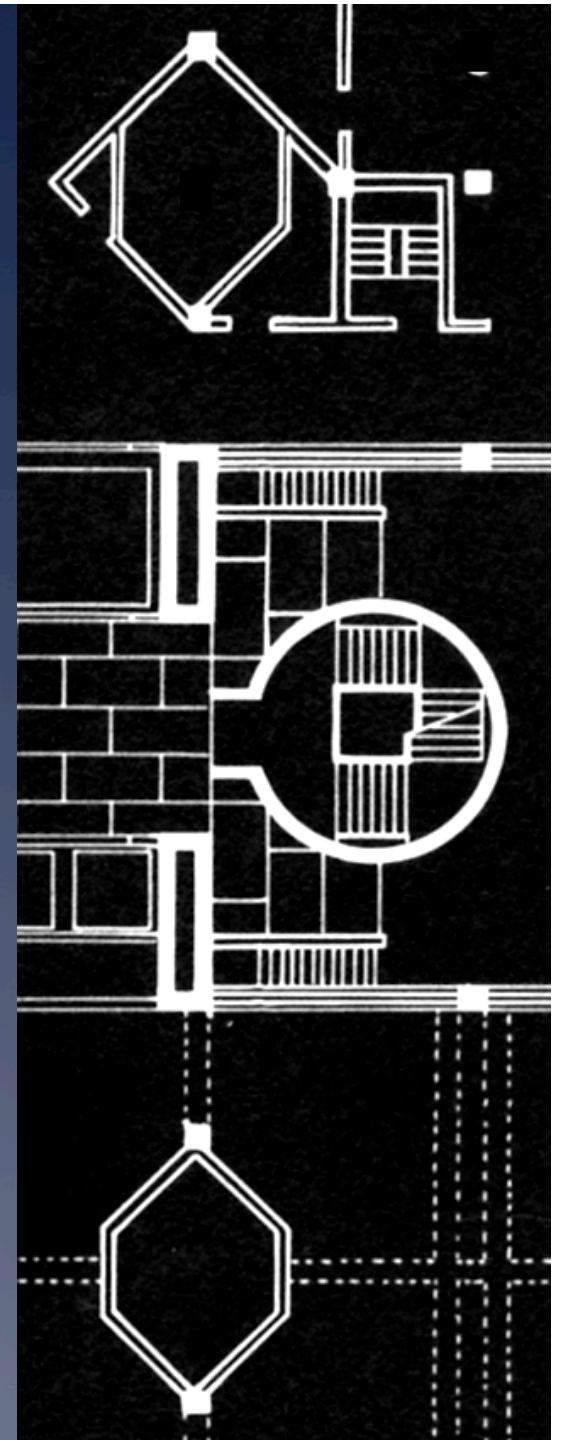
Wall as duct

How many cores?



First floor plan

M | 2 | 4 | 8 |
10' 20' F





Drum roll...

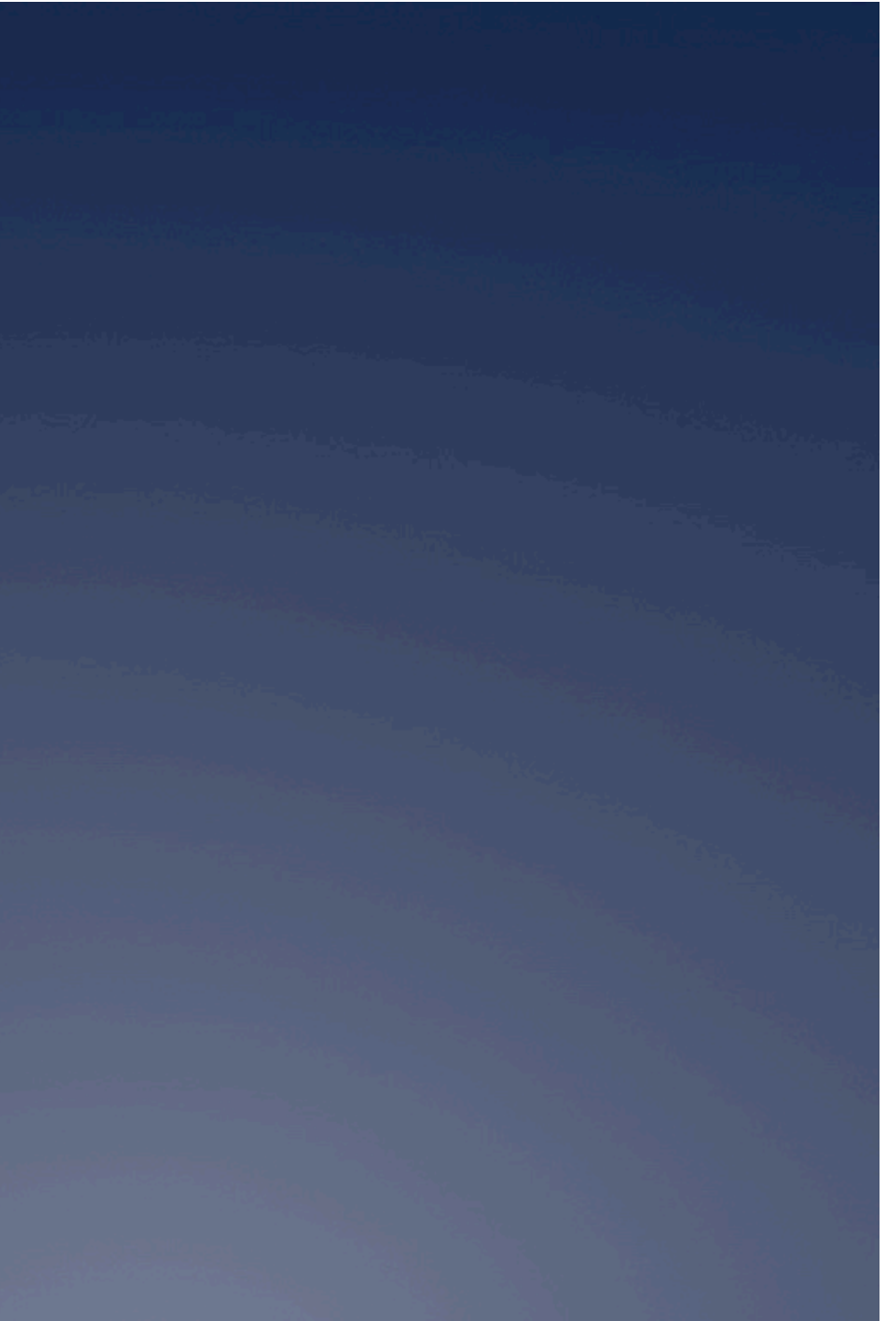


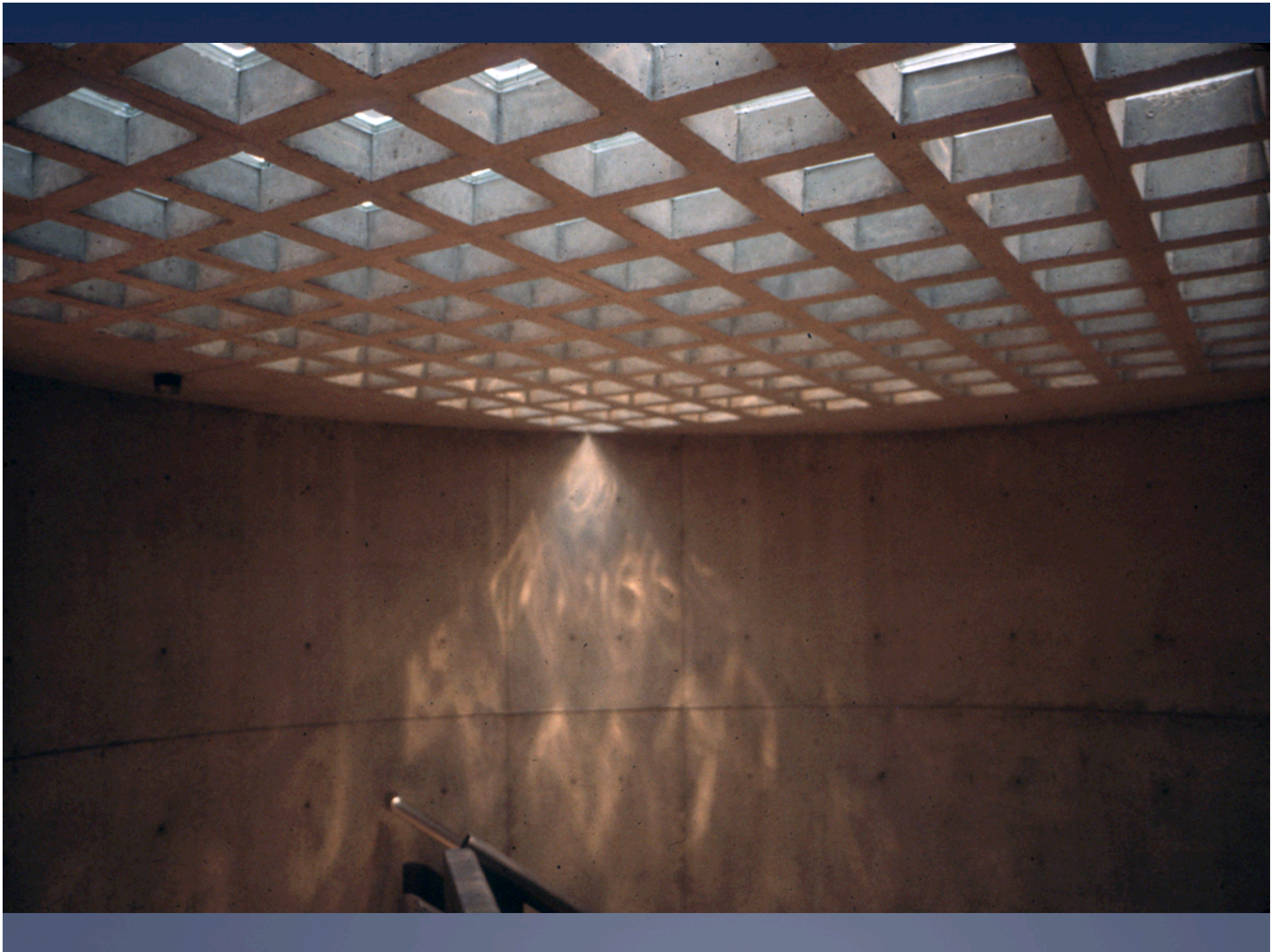
Getting closer...



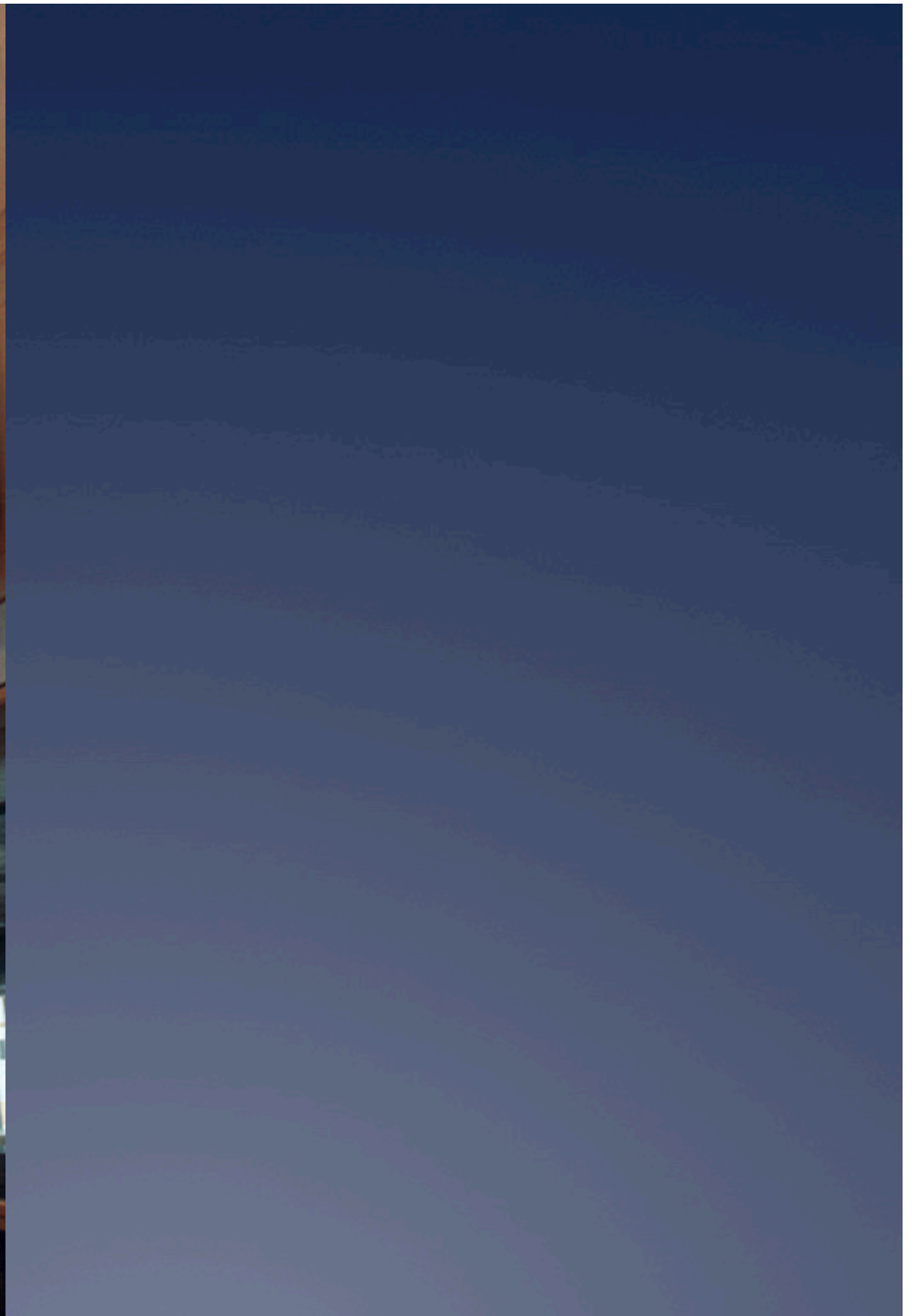
Perhaps the nicest fire stair in
architecture?

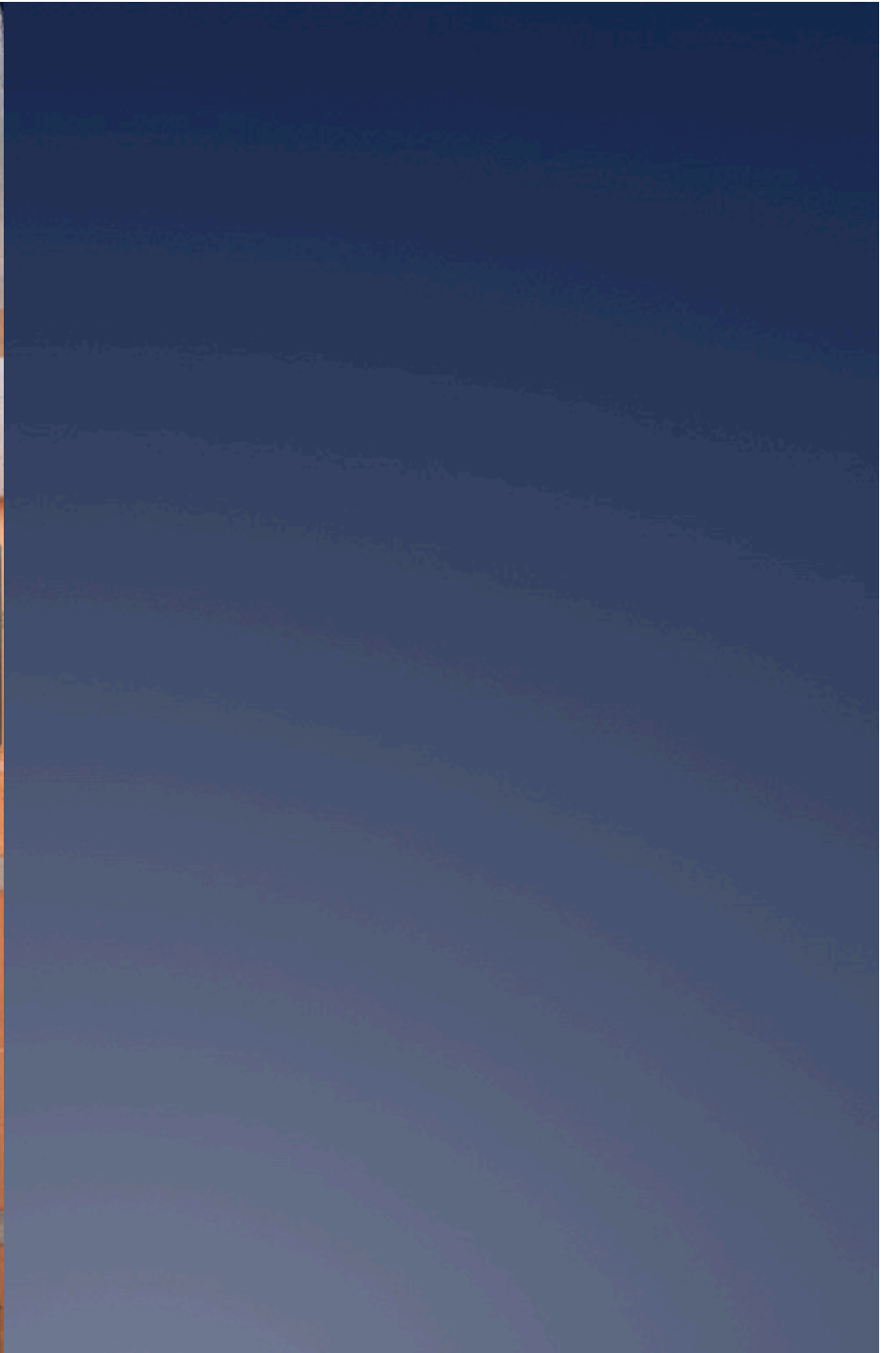




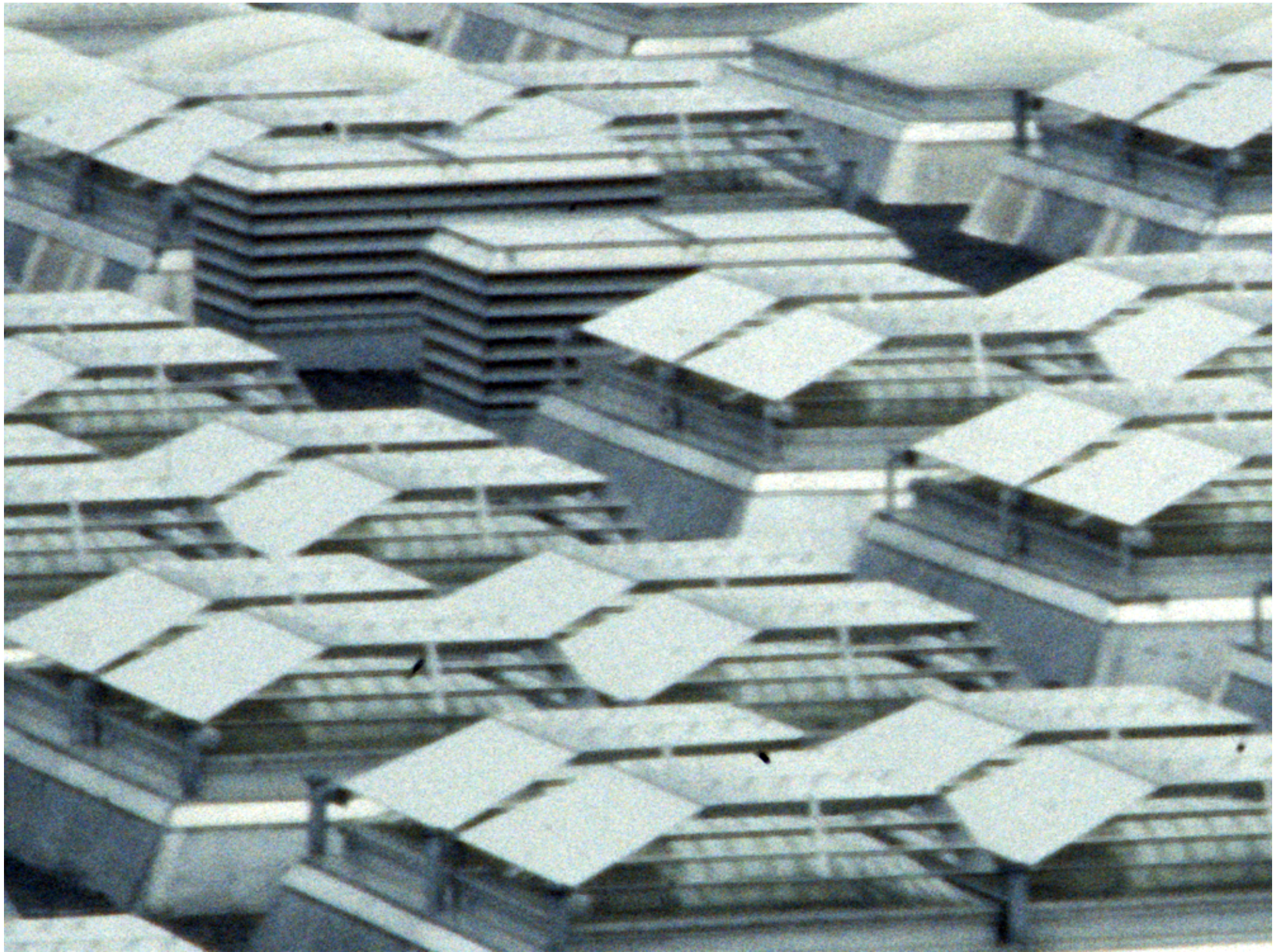














Underfloor ducting endures

Vanke Center, Steven Holl





Avoid conflicts with structure...ducts in the floor











Computer access floor









